## Frequently Asked Questions

## How much does it cost to print an object?

The ABS plastic is sold 700gram rolls. So it's easy to calculate what a printed object will cost by it's weight. You can also choose to print your objects either as a solid, semi solid or semi hollow thus saving on material costs. On average customers use one roll of ABS per month, with approximately 100 prints. Before you print, you can preview the job and it will tell you how long and how much material it is estimated to use.

## Approximately how long does it take to print?

This depends on size, resolution and fill type (solid, hollow). For example a pair of earings would take 15mins and cost 30cents, the human skull would take 3hrs and cost \$12 in material.

### Can it print in different colours?

Currently White is the only colour, other colours of ABS plastic available from July 2011.

## Can it print in different materials?

You can tweak the temperature and try other materials, however doing so is unsupported. Some users have had success with PLA which suites investment casting.



## **Example Printed Shell**

Weight: 70 grams Print time: 3hrs 18mins

Dimension: 120 x 120 x 130mm

Final cost to print \$7.50



**Build platform:** W:140 x D:140 x H:135mm

Layer thickness: 0.2mm, 0.25mm, 0.3mm or 0.4mm

**Print Heads:** 

Supports: Automatic and printed at a lower

density.

Dimension: W:245 x D:260 x H:350mm

**Printer Weight:** 5ka **Shipping Weight:** 10kg

Power input: 110-220VAC, 50-60Hz, 220W 20VDC 11amp & 12VDC 1amp Power output: Connectivity: USB (Print job stored on Printer,

ability to turn off PC during printing.)

Consumables: White ABS Plastic 1.75mm filament in

700g spools. 1 roll white included. \* Other Colours available July 2011

Software: STL 3D layout and printing software

**Operating System:** Windows XP, Windows Vista,

Windows 7, MAC July 2011.

Unboxing to print: +/- 5 minutes

Included: All tools to maintain and service the

printer, software, platform adhesive, automatic feeder, 1 free roll of ABS, files to print spare parts and calibrate.

Warranty: 12 month return to base.

Your Local Dealer

# DESKTOP 3D PRINTER



3) PRINTING SYSTEMS

www.3DPrintingSystems.com





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Switter 3Dprintingsys



Included with the Desktop 3D Printer is an easy to use "click to print" software package to assist you with laying out and printing your 3D models.



#### Features:

- Opens STL file format.
- Print Preview (time and weight).
- Layer thickness 0.2mm, 0.25mm or 0.4mm
- · Print speed slow, normal or fast.
- Automatic placement
- · Scale, Move and Rotate
- Material usage counter
- · Layout multiple objects to print
- Calibrate and initialise.

Compatible with most 3D CAD packages that can export to STL. Example: Google Sketchup with free STL plugin, SolidWorks, Alibre, Rhino 3D etc

## Markets

Our advanced UP! 3D Printer is easy to operate and suites just about every market.

- Education
- Product Design and Engineering
- Automotive
- Consumer Electronics and Products
- Medical and Dental

# 23D Printing

## Idea - Design - Print

## **Unique Features**

- Low cost of ownership
- Reliable
- High Accuracy
- 0.2mm / 200 micron layer thickness

## Once printed models can be:

• Painted, drilled, machined and used as a mold.

#### Easy to Use:

- Out of the box printing in 5 minutes.
- No training required.
- Easy to operate and simple to maintain.

#### Consumables:

 Strong White ABS Plastic supplied in 700g rolls. Other colours available July 2011.



#### Software:

· Layout and printing software included



RRP NZ\$ 4,495 +GST 1 Roll 700g ABS \$75 +GST



RRP AU\$ 3,532 +GST 1 Roll 700g ABS \$59 +GST

Price includes 1 free roll ABS plastic. Excludes duties, taxes etc if any.



The Affordable UP! 3D Printer that transforms your ideas into three-dimensional tough ABS plastic models, right from your desktop into your hands.

3D printing is a form of additive manufacturing technology where parts are built by melting plastic and laying it down in successive layers to form a complete part.

The UP! Desktop 3D Printer is small enough to fit on your desk, easy to use and affordable enough for most users.



