



SYNERGY PACKAGING 2012/13

endless possibilities. exceptional packaging

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PRODUCTS NEW TO 2012

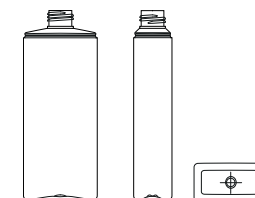
New PET Bottles

220ml & 350ml Rectangular Bottle (mid 2012) [page 2](#)
375ml Flask Bottle [page 3](#)
250ml Tapered Bottle [page 4](#)



New HDPE Pill Jars

Tamper evident screw cap and J-cap available [page 6](#)



New Caps 2011/12

24410 Sleeved Threaded Disc Cap [page 10](#)
24410 Sleeved Lotion Pump with black actuator [page 11](#)



Decorations

Screen printing, hot foil, shrink wrapping and graphic design.



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ENDLESS POSSIBILITIES - CUSTOMISE YOUR PACKAGING

Customise with...

1. Custom Colours
2. Labels
3. Screen Print
4. Hot Foil
5. Shrink Sleeve
6. Embossing - Caps & Bottles
7. Metallic Presentation (electroplate plastics)
8. Metallic Presentation (aluminium sleeve)
9. New Molds - Bottle Shapes (HDPE & PET) cap shapes



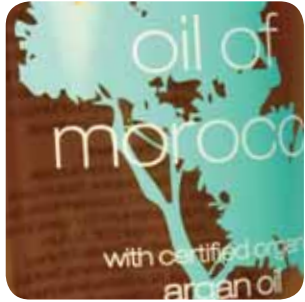
(molds required)



We offer an in-house graphic design service to help you design or modify your artwork. Our graphic designer can walk you through the different decoration options available for packaging that you choose.

Printing Effects

Here are some different printing effects that can be achieved at Synergy.



screen print



clear lacquer



hot foil



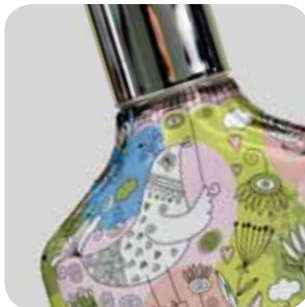
halftone screen print



labelling
(plastic clear labels)



metallic ink



shrink sleeve



Please test your packaging..

not all packaging seals absolutely

Who should do the testing? You should... for more than 24 hrs.

You are responsible for testing the packaging you buy. You are responsible as all our containers and closures are tested with water. Furthermore, we do not know nor understand the products that the packaging is intended for. We do not have the facility to test the packaging for your products.

What types of testing should be done?

All packaging must be subjected to the conditions that you intend the finished products to endure. In particular, please subject the packaging to the following conditions whilst fully filled.

1. Test the packaging for leaking. All packaging could potentially leak, except those with a physical barrier such as an induction foil.

- Ensure that the packaging does not leak over time – upside down. Not all packaging sold by Synergy is leak proof, even for water. Please be aware that the packaging by Synergy is leak tested.
- Leakages of gases that will contribute to evaporation is not uncommon in a lot of packaging.
- If the capping is to be done with automatic capper, please test this with the automatic capper, if capping manually, please ensure the trials are carried out with hand capping.
- Subject the capped product to a leaking test over the intended logistical conditions, by air, sea or land.

Please note that some products attack the plastic components of the packaging and as a result may reduce the sealing capability of the packaging over a period of time.

2. Volumetric requirements.

- There are a range of different requirements for head space and overfill. (Different customers overfill their products to different levels, some overfill by 5ml and others by 10%). Further, some closures and crimping machines reduces the overall volumetric properties of some containers. You are encouraged to check the capacity of your intended packaging to ensure that you are satisfying your requirements of the volume you require. Our volumetric labels are intended only as a guide. Once the products are made, it is impossible to change the capacity without additional costs.
- Filling equipment at times require a certain amount of head space depending on the viscosity of the product. This also varies greatly with the fill temperature of the product. Please ensure that you test the packaging for appropriate capacity with your filler at the right temperature and using the machines that are intended for production.

3. Chemical reactions between the packaging and contents.

- All packaging must be tested against chemical reactions. Different chemical compounds with varying concentration will have varying effects on the packaging. There is no substitute to testing the packaging against your intended use over time as some concentrations of common chemicals used attack common plastic used in our packaging. Discoloration of product, rust and distortion of packaging is not uncommon.

4. Dispensing closures.

Common failures of dispensing closures are well known.

- Oil based ingredients do not usually work well with mist sprays. At times this might not be evident until several weeks have passed. The failure can be manifested by leaking, failure to mist with the spray and dispensing without depressing the actuator. Whilst some of these issues can be overcome with a high density gasket mist spray, some are not easily overcome.
- Liquids with particulate (solids) do not mist spray well.
- High viscosity liquid with low surface tension such as gels and paste do not work well with lotion or liquid pumps.
- Air bubbles in the fill (goo) in vacuum airless, pumps do not work.

5. Decorations.

Check the adhesion, registration and repeatability of the decorations required because screen printing, labels and hot foil do not have the same process capability.

6. Packaging of the products

- Please note the packaging, whether it is individually packed, or loosely packed. Special arrangements can be made but must be notified ahead of time (charges apply).

7. All new products must be approved prior to production.

- All customers must approve new products and ensure that they either carry out the trials required or assume the risks outlined above if the trials and test are omitted.



Synergy Colours

The colourant (masterbatch) for these colours are generally available at Synergy. Minimum Quantity of bottles & jars required.



Amethyst
Tint
-AM



Banana
Yellow Solid
-BY



Black
Solid
-B



Black
Tint
-BT



Amber
Tint
-A



Cobalt Blue
Tint
-CB



Evening Blue
Tint
-EB



Fig & Olive
Tint
-FO



Green Eucalyptus
Tint
-EUC



Lime Green
Solid
-LG



Frosted
-F



Milky White
Tint
-MW



Ocean
Tint
-OT



Pink
Tint
-PT



Red
Solid
-R



Red
Tint
-RET



Rose
Tint
-RT



Satin Chrome
Solid
-SC



Sun D
Tint
-SD



Yellow
Solid
-Y



Orange
Solid
-O

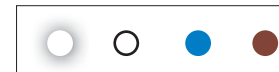


Brown
Tint
-BRT

Tall Boston Bottles

Tall Boston PET Bottles

clear white cobalt amber



Name	Code	Brimful	Neck	Diam	Height	Weight	Colour	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
										Label Area	Screen Print
Tall Boston 20ml	TB2024410	26ml	24410	28mm	64mm	8gm		62x55x32	1200	W=86 H=38	W=75 H=35
Tall Boston 30ml	TB3024410	34ml	24410	28mm	81mm	9gm		62x55x32	1000	W=82 H=45	W=75 H=51
Tall Boston 50ml	TB5024410	64ml	24410	35mm	94mm	15gm		62x55x32	600	W=110 H=51	W=100 H=50
Squeezable Tall Boston 50ml	STB5024410	54ml	24410	35mm	82mm	9gm		62x55x32	600	W=109 H=40	W=99 H=40
Tall Boston 125ml	TB12524410	140ml	24410	42mm	130mm	15gm		62x55x32	384	W=132 H=80	W=120 H=78
Tall Boston 250ml	TB25024410	267ml	24410	49mm	172mm	25gm		59x59x57	378	W=154 H=121	W=142 H=118
Tall Boston 250ml	TB25024415	270ml	24415	49mm	178mm	23gm		59x59x57	378	W=154 H=121	W=142 H=118
Tall Boston 300ml	TB30024410	320ml	24410	52mm	181mm	26gm		59x59x57	330	W=163.7 H=129	W=152 H=125
Tall Boston 300ml (heavy weight)	TB3002441529	320ml	24415	52mm	187mm	29gm		52x60x49	288	W=163.7 H=129	W=152 H=125
Tall Boston 375ml	TB37524410	404ml	24410	55mm	208mm	33gm		59x59x57	210	W=180 H=158	W=160 H=150
Tall Boston 375ml	TB37524415	406ml	24415	55mm	212mm	31gm		59x59x57	210	W=180 H=158	W=160 H=150
Tall Boston 500ml	TB50024410	523ml	24410	62mm	207mm	32gm		59x59x57	170	W=194.8 H=142	W=182 H=140
Tall Boston 1000ml	TB100028410	1060ml	28410	85mm	235mm	51gm		53x60x52	84	W=263 H=154	W=252 H=148

Square Shoulder & Rectangular Bottles

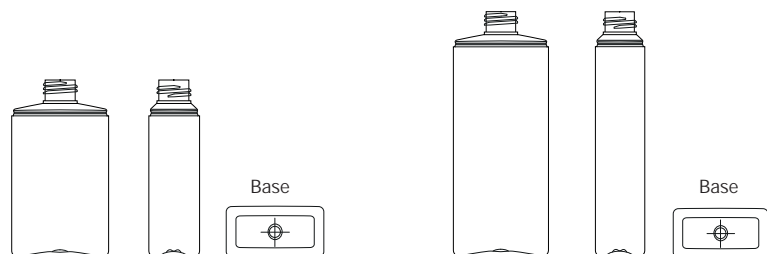
Square Shoulder PET Bottles



(metallic caps optional)

Name	Code	Brimful	Neck	Diameter	Height	Weight	Colour	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
										Label Area	Screen Print
Square Shoulder 60ml	SS6024410	72ml	24410	33.4mm	105mm	16gm		62x55x32	500	W=110.5 H=71	W=93 H=71
Square Shoulder 125ml	SS12524410	140ml	24410	44mm	120mm	23gm		59x59x57	500	W=136.7 H=89	W=126 H=86
Square Shoulder 200ml	SS20024410	216ml	24410	48mm	146mm	25gm		59x59x57	380	W=150.5 H=113	W=140 H=108
Square Shoulder 250ml	SS25024410	268ml	24410	52mm	153mm	26gm		59x59x57	360	W=163.4 H=120	W=152 H=110
Square Shoulder 500ml	SS50028410	530ml	28410	70mm	166mm	46gm		59x59x57	204	W=220 H=124	W=208 H=118
Square Shoulder 1000ml	SS100028410	1047ml	28410	83.7mm	234mm	52gm		53x60x52	84	W=260 H=180	W=250 H=172

Rectangular PET Bottles **NEW**



Available in mid 2012.
Details to come








Name	Code	Brimful	Neck	Diameter	Height	Weight	Colour	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
										Label Area	Screen Print
Rectangular Bottle 220ml	RT22024410	242ml	24410	69mm	125mm	26gm					
Rectangular Bottle 350ml	RT35024410	365ml	24410	69mm	177mm	34gm					
Rectangular Overcap	---	---	---	---	---	---	---	---	---	N/A	N/A

Veral, Square & Flask Bottle

Veral PET Bottles

clear white cobalt amber



Name	Code	Brimful	Neck	Diameter	Height	Weight	Colour	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
										Label Area	Screen Print
Veral 100ml	VR10024410	114ml	24410	45mm	98.9mm	15gm	 	62x55x32	400	W=142 H=48	W=129 H=52
Veral 200ml	VR20024410	206ml	24410	56mm	124mm	26gm	 	59x59x57	420	W=180 H=66	W=164 H=62
Veral 500ml	VRPP50028410	534ml	28410	75mm	170mm	46gm	  	59x59x57	168	W=242 H=82	W=225 H=82


Square PET Bottles



Name	Code	Brimful	Neck	Diameter	Height	Weight	Colour	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
										Label Area	Screen Print
100ml Square PET Bottle	SB10024410	116ml	24410	39mm sq	101mm	15gm		62x55x32	400	W=28 H=68	W=28 H=68
240ml Square PET Bottle	SB24024410	250ml	24410	48mm sq	150mm	25gm		53x60x49	360	W=33 H=95	W=33 H=95
280ml Square PET Bottle	SB28024410	306ml	24410	48mm sq	166mm	33gm		59x59x57	363	W=38 H=125	W=38 H=125

Flask PET Bottle **NEW**



Name	Code	Brimful	Neck	Diameter	Height	Weight	Colour	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
										Label Area	Screen Print
Flask 375ml	FL37524410	380ml	24410	80.5mm	180.3mm	34gm		59x59x57	255	W=60 H=115	unable to print

Boston Round, Pyramid & Tapered Bottles


Boston Round PET Bottles



Name	Code	Brimful	Neck	Diameter	Height	Weight	Colour	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
										Label Area	Screen Print
Boston Round 250ml	BR25024410	267ml	24410	58mm	132mm	25gm	  	59x59x57	330	W=182.7 H=76	W=170 H=75
Boston Round 250ml	BR25024415	270ml	24415	58mm	138mm	23gm	 	59x59x57	320	W=182.7 H=76	W=170 H=75
Boston Round 500ml	BR50024410	514ml	24410	71mm	181mm	34gm	  	59x59x57	189	W=225.3 H=94	W=212 H=94





Pyramid PET Bottle



Name	Code	Brimful	Neck	Diameter	Height	Weight	Colour	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
										Label Area	Screen Print
250ml Pyramid Bottle	PR25024410	262ml	24410	30x30x71.5	148mm	23gm		59x59x57	340	Custom label shape	N/A

Tapered PET Bottle



Name	Code	Brimful	Neck	Diameter	Height	Weight	Colour	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
										Label Area	Screen Print
Tapered 100ml	TP10024410	110ml	24410	43mm	105mm	15gm	 	62x55x32	400	W=137 H=45	W=126 H=44
Tapered 250ml (NEW)	TP25024410	---	24410	---	---	---	 	All details to be advised	---	---	---

Oval Bottles and Glass Bottles

Oval PET Bottles



clear white cobalt amber frosted



Name	Code	Brimful	Neck	Diameter	Height	Weight	Colour	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
										Label Area	Screen Print
Oval Bottle 25ml	OV2520410	30ml	20410	32mm	73.4mm	5gm		59x39x39	1,275	W=20 H=35	W=20 H=35
Oval Bottle 100ml	OV10020410	110ml	20410	29x62mm	115mm	14gm		52x39x36	312	W=50 H=80	W=50 H=80



Name	Code	Brimful	Neck	Diameter	Height	Weight	Colour	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
										Label Area	Screen Print
60ml Glass Diffuser Bottle	GBOT60	62ml	24410	42mm	89.2mm	98gm		43x30x23	108	H=56 W=130	H=56 W=119
300ml Glass Diffuser Bottle	GBOT300	342ml	28410	69.5mm	148mm	244gm		45x31x33	48	H=87 W=216	H=87 W=205
500ml Glass Diffuser Bottle	GBOT500	540ml	28410	78mm	178mm	350gm		51x34x24	24	H=112 W=242	H=112 W=233

Caps & Reeds

Name	Code	Stock
24mm Wooden Collar	WC24N/D	natural or dark
28mm Wooden Collar	WC28N/D	natural or dark
24mm Sleeved Apothecary Caps	DIFF24MS/SS	matt or shiny silver
28mm Sleeved Apothecary Caps	DIFF28MS/SS	matt or shiny silver
Diffuser Plug 24mm or 28mm diam.	PLG24/28	natural



Name	Code	Length	Colour	Diameter	MOQ colour	Box Size
25cm Reeds 3mm Diameter	R3D25B10	25cm	natural	3mm	50,000	42x26x46 (10pcs per bunch)
35 Reeds 3mm Diameter	R3D35B10	35cm	natural	3mm	50,000	42x26x46 (10pcs per bunch)
35cm Reeds 5mm Diameter	R5D35B6	35cm	natural	5mm	50,000	42x46x46 (6pcs per bunch)
45cm Reeds 3mm Diameter	R3D45B10	45cm	natural	3mm	50,000	42x66x46 (10pcs per bunch)
45cm Reeds 5mm Diameter	R5D45B6	45cm	natural	5mm	50,000	42x46x46 (6pcs per bunch)



HDPE & Pharmaceutical Bottles and Jars

clear frosted



HDPE Square Shoulder Bottles



Name	Code	Brimful	Neck	Diameter	Height	Weight	Colour	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
										Label Area	Screen Print
Square Shoulder HDPE 50ml	HD50SS24	56ml	24410	33mm	87mm	8gm		59x59x57	1250	W=98 H=60	W=93 H=54
Square Shoulder HDPE 125ml	HD125SS24	142ml	24410	43.5mm	120.5mm	14gm		59x59x57	600	W=129 H=90	W=124 H=82
Square Shoulder HDPE 150ml	HD150SS22	166ml	22410	39.5mm	165mm	16gm		59x59x57	450	W=120 H=130	W=112 H=126
Square Shoulder HDPE 225ml	HD225SS24	240ml	24410	48mm	160mm	24gm		53x60x52	350	W=145 H=130	W=137 H=122
Square Shoulder HDPE 250ml	HD250SS24	256ml	24410	50mm	160mm	24gm		53x60x52	340	W=152 H=130	W=142 H=122

HDPE Pill Jars and Caps NEW



Name	Code	Colour	Brimful	Neck	Diameter	Height	Weight	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
										Label Area	Screen
50ml Round Pill Jar	HDP50A	white only	72ml	33mm - screw cap	40.5	65mm	8gm	To be advised		W=127 H=37	N/A
50ml Square Pill Jar	HDP50B	white only	79ml	33mm - screw cap	40.5mm	69.5mm	9.5gm	To be advised		W=26 H=37mm (per panel)	
60ml Pill Jar	HDP60A	white only	72ml	30mm - J Cap	40.5mm	71.5	11gm	To be advised		W=127 H=47	N/A
75ml Pill Jar	HD75PP28	white only	80ml	28 Tamper Tel	42mm	85mm	12gm	62x55x32	500	W=132 H=50	N/A
120ml Pill Jar	HDP120A	white only	128ml	40mm - J Cap	52mm	78.5mm	17.5gm	To be advised		W=163.5 H=47	N/A
150ml Pill Jar	HDP150A	white only	175ml	40mm - J Cap	58.5mm	90mm	25.5gm	To be advised		W=184 H=47	N/A

Name	Code	To Fit	Colour	Cap Height	Cap Diam	MOQ colour	Box Size	Box Qty
HDP50-A/B screw cap	RW30IND	50ml Pill Jars	white only	13mm	35mm	20,000	TBA	TBA
HDP60A J-cap	JCAP28	60ml Pill Jar	white only	13mm	33mm	20,000	TBA	TBA
HD120/150 J-cap	JCAP40	120 & 150ml Pill Jar	white only	16.4mm	43.5mm	20,000	TBA	TBA

Standard, Tall & Step Out Jars

PET Jars



Standard PET Jars

Name	Code	Brimful	Neck	Diameter	Height	Weight	Colour	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
										Label Area	Screen Print
Standard Jar 50gm	JAR5058	65ml	58400	60mm	33mm	12gm		58x60x32	567	W=189.2 H=16	W=178 H=13
Standard Jar 100gm	JAR10070	130ml	70400	73mm	39mm	23gm		62x55x32	392	W=229.6 H=18.5	W=218 H=18
Standard Jar 250gm	JAR25089	295ml	89400	94mm	51mm	31gm		59x59x57	324	W=293.2 H=27	W=272 H=26
Standard Jar 400gm	JAR40089	507ml	89400	94mm	82.5mm	40gm		59x59x57	216	W=293.2 H=56	W=272 H=55

Tall Jars

Name	Code	Brimful	Neck	Diameter	Height	Weight	Colour	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
										Label Area	Screen Print
Tall Jar 200gm	JAR20063	215ml	63400	65.5mm	80.5mm	37gm		62x55x32	216	W=205.2 H=55	W=192 H=54
Tall Jar 300gm	JAR30063	336ml	63400	65.5mm	113mm	44gm		59x59x57	288	W=205.2 H=89	W=192 H=88

Step Out Jars

Name	Code	Brimful	Neck	Diameter	Height	Weight	Colour	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
										Label Area	Screen Print
Step Out Jar 250gm	JS025089	300ml	89400	106mm	52.5mm	31gm		55x55x62	300	W=332.8 H=13	W=272 H=12
Step Out Jar 450gm	JS045089	540ml	89400	106mm	72mm	40gm		55x55x62	200	W=332.8 H=30	W=272 H=28

Large Jar

Name	Code	Brimful	Neck	Diameter	Height	Weight	Colour	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
										Label Area	Screen Print
Large 900gm Jar	JAR90063	975ml	63400	92mm	173mm	44gm		59x59x57	108	W=288 H=90	W=280 H=84

Polypropylene Jars & Small Sample Jars

clear white black amber



Polypropylene Jars



Name	Code	MOQ	Colour	Brimful	Neck	Diameter	Height	Weight	Colour	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
												Label Area	Screen Print
Polypropylene Jar 45gm	JARPP45	10,000		60ml	57mm	60mm	29mm	14gm		41x31x39	702	W=173 H=12	W=173 H=13
Polypropylene Jar 75gm	JARPP75	10,000		120ml	76mm	80mm	30mm	28gm		60x43x39	420	W=236 H=12	W=236 H=12
Polypropylene Jar 100gm	JARPP100	10,000		140ml	76mm	80mm	40mm	30gm		59x43x39	315	W=236 H=13	W=236 H=13

Name	Code	To Suit	Colour	Cap Height	Cap Diam	MOQ Colour	Box Size	Box Qty
Polypropylene Lids 45	SWCAP45100	45gm PP Jar		10mm	60mm	10,000	57x39x39	2,052
Polypropylene Lids 70	SWCAP70100	75gm & 100gm PP Jars		13mm	80mm	10,000	59x43x39	1,120

Small Sample Jars



Name	Code	Brimful	Neck	Diameter	Height	Weight	Colour	Box Size	Box Qty
Small Square PS Jar 3gm with cap	JARSQ3G	12ml	25.5mm	29mm	23.5mm	8gm		32x32x27	1,000
Small PS Jar 6gm with PP cap	JAR6G	8ml	30mm	29mm	21.5mm	4gm		38x34x32	1,000
Small PP Jar 10gm	JAR10G	14ml	36mm	40mm	20mm	14gm		43x27x33	1,000
Small PP Jar 20gm	JAR20G	20ml	36mm	40mm	27.5mm	18gm		52x25x33	625

Name	Code	Neck	Box Size	Box Qty	Stock
Small Lids - 10gm	LID10G	36mm	43x24x37	2,000	
Small Lids - 20gm	LID20G	36mm	43x24x37	2,000	

20410, 22410 & 24410 Caps & Dispensing Closures

20410 Caps



FT20410



N=natural W=white B=black MS=matt silver
SS=shiny silver MG=matt gold SG=shiny gold

Name	Code	Neck	Stock	Cap Height	Cap Diam	MOQ colour	Box Size	Box Qty
Flip Top Plastic Closure	FT20410-N/W/B	20410	N, W & B	23mm	23mm	30,000	55x39x39	5,000

22410 Caps



LPC722410



MS0122410



OC150HD



Name	Code	Neck	Stock	Cap Height	Cap Diam	MOQ colour	Box Size	Box Qty
Liquid Pump (overcap separate)	LPC722410-W/B	22410	W & B	23mm	23mm	30,000	56x37x40	1,000
Mist Spray (overcap separate)	MS0122410-W/B	22410	W & B	44mm	26mm	30,000	56x37x40	2,000
Overcap for HD15024410 (for pump or spray)	OC150HD	22410	clear only	44mm	26mm	30,000	56x37x40	1,008

24410 Screw Caps



SW24410



LW24410



SC24410



Name	Code	Neck	Stock	Cap Height	Cap Diam	MOQ colour	Box Size	Box Qty
Smooth Wall Plastic Closure	SW24410-N/W/B	24410	N, W & B	17.9mm	24mm	30,000	43x31x38	3,600
Aluminium Lowen Caps	LW24410	24410	aluminium	12.8mm	24mm	30,000	56x35x44	7,500
Sleeved Caps	SC24410-MS/SS	24410	MS & SS	19.2mm	24mm	30,000	53x32x34	3,060

24410 Caps & Dispensing Closures

24410 False Wall Caps



FW12524410



FW12524410-MS/SS



N=natural W=white B=black MS=matt silver
SS=shiny silver MG=matt gold SG=shiny gold

Name	Code	Neck	Stock	Cap Height	Cap Diam	MOQ colour	Box Size	Box Qty
False Wall Plastic Closure	FW6024410-N/W/B (NEW)	24410	N, W & B	21.3mm	32.7mm	30,000	53x32x34	2,100
False Wall Plastic Closure	FW12524410-N/W/B	24410	N, W & B	20mm	43mm	30,000	53x32x34	1,320
False Wall Plastic Closure	FW20024410-N/W/B	24410	N, W & B	22mm	47.3mm	30,000	53x32x34	980
False Wall Plastic Closure	FW25024410-N/W/B	24410	N, W & B	22mm	51.5mm	30,000	53x32x34	798
False Wall Sleeved Closure	FW6024410-MS/SS (NEW)	24410	MS & SS	22.9mm	32.7mm	30,000	53x32x24	1,950
False Wall Sleeved Closure	FW12524410-MS/SS	24410	MS & SS	22mm	43mm	30,000	53x32x34	1001
False Wall Sleeved Closure	FW20024410-MS/SS	24410	MS & SS	23mm	47.3mm	30,000	53x32x34	780
False Wall Sleeved Closure	FW25024410-MS/SS	24410	MS & SS	23mm	51.5mm	30,000	53x32x34	702

24410 Flip Tops & Disc Caps



FT24410



DC24410



DC24410-SS/SG/MS/MG



DCT24410



DC4824410

Name	Code	Neck	Stock	Cap Height	Cap Diam	MOQ colour	Box Size	Box Qty
Flip Tops - Ribbed	FT24410-N/W/B	24410	N, W & B	24mm	25mm	30,000	46x36x28	2,000
Disc Caps	DC24410-N/W/B	24410	N, W & B	27.4mm	27.4mm	30,000	48x38x36	2,500
Sleeved Disc Caps	DC24410-SS/SG/MS/MG	24410	SS,SG,MS,MG	28mm	28mm	30,000	39x33x33	1,250
Threaded Disc Cap	DCT24410-MS/SS (NEW)	24410	SS,MS	28mm	28mm	30,000	TBA	TBA
False Wall Disc Caps	DC4824410-N/W/B	24410	N, W & B	33mm	48mm	30,000	55x60x31	792



24410 Caps & Dispensing Closures

24410 Mist Sprays

N=natural W=white B=black MS=matt silver
SS=shiny silver MG=matt gold SG=shiny gold



Name	Code	Neck	Stock	MOQ colour	Box Size	Box Qty
Mist Spray Ribbed	MS24410-N/W/B	24410	N, W & B	10,000	57x38x41	1,200
Mist Spray Smooth Wall	MSSW24410-N/W/B	24410	N, W & B	10,000	57x38x41	1,200
Mist Spray Ribbed - High Density	MSHD24410-N/W/B	24410	N, W & B	30,000	57x38x41	1,200
Sleeved Mist Spray	MS24410-MS/SS	24410	MS, SS	10,000	57x38x41	858 (SS) 792 (MS)



24410 Trigger Sprays



Name	Code	Neck	Stock	MOQ colour	Box Size	Box Qty
Trigger Spray	TS24410-N/W/B	24410	N, W & B	30,000	46x40x31	500



24410 Lotion Pumps



Name	Code	Neck	Stock	MOQ colour	Box Size	Box Qty
Lotion Pump	LT24410-N/W/B	24410	N, W & B	10,000	57x38x41	900
Sleeved Lotion Pump - white actuator	LT24410-MS/SS	24410	MS & SS	10,000	57x38x41	600
Sleeved Lotion Pump - black actuator (NEW)	LTB24410-MS/SS	24410	MS & SS	10,000	57x38x41	600



24410 Caps & Dispensing Closures

24410 Lotion Pumps



Name	Code	Neck	Stock	MOQ colour	Box Size	Box Qty
Lotion Pump Ribbed - Twist Lock	LTA24410-N/W/B	24410	N, W & B	30,000	59x38x41	900
Lotion Pump Ribbed CF	LTCF24410-N/W/B	24410	N, W & B	30,000	59x38x41	900
Lotion Pump 21	LP21724-N/W/B	24410	N, W & B	30,000	59x38x41	900
Lotion Pump M	LPM24410-N/W/B	24410	N, W & B	30,000	48x43x41	1000
Sleeved Lotion Pump M	LPM24410-SS/MS	24410	MS & SS	30,000	48x43x41	1000



24410 Liquid Pumps



Name	Code	Neck	Stock	MOQ colour	Box Size	Box Qty
Liquid Pump with overcap	LT24G19-W/B	24410	W & B	10,000	66x46x25	440
Sleeved Liquid Pump with overcap	LT24G7-MS/SS	24410	MS & SS	10,000	65x45x25	440
Sleeved Liquid Pump with overcap	LT24G18-MS/SS	24410	MS & SS	10,000	66x45x25	440
Liquid Pump with overcap	LP2924410-N/W/B	24410	N, W & B	30,000	47x38x26 (pump) 33x33x25 (ov.cap)	1,000pcs (pump) 500pcs (ov.cap)
Sleeved Liquid Pump (no cap)	LT24E1-MS	24410	MS	30,000	66x45x25	500



24415 Caps & Dispensing Closures

24415 Screw Caps

N=natural W=white B=black MS=matt silver
SS=shiny silver MG=matt gold SG=shiny gold



SW24415

Name	Code	Neck	Stock	Cap Height	Cap Diam	MOQ colour	Box Size	Box Qty
Smooth Wall Plastic Closure	SW24415-N/W/B	24415	N, W & B	25mm	24mm	30,000	56x39x40	2,500

24415 Disc Caps and Flip Tops



FT24415



DC24415



DC24415-MS/MG/SS/SG



Name	Code	Neck	Stock	Cap Height	Cap Width	MOQ colour	Box Size	Box Qty
Flip Top Caps Smooth Wall	FT24415-N/W/B	24415	N, W & B	31mm	27mm	30,000	59x59x32	2,000
Disc Caps Smooth Wall	DC24415-N/W/B	24415	N, W & B	36mm	27.5mm	30,000	56x39x40	2,500
Sleeved Disc Caps	DC24415-MS/MG/SS/SG	24415	MS, MG, SS, SG	35.4mm	28mm	30,000	54x37x37	1,250

24415 Lotion Pumps



LT24415



Name	Code	Neck	Stock	MOQ colour	Box Size	Box Qty
Lotion Pump Ribbed	LT24415-N/W/B	24415	N, W & B	30,000	56x38x41	900

28410 Caps & Dispensing Closures

28410 Screw Caps



SW28410



SC28410



LW28410

N=natural W=white B=black MS=matt silver
SS=shiny silver MG=matt gold SG=shiny gold

Name	Code	Neck	Stock	Cap Height	Cap Diam	MOQ colour	Box Size	Box Qty
Smooth Wall Plastic Closure	SW28410-N/W/B	28410	N, W & B	18.8mm	28mm	30,000	44x31x38	2,565
Sleeved Closure	SC28410-MS/SS	28410	MS & SS	19mm	28mm	30,000	53x32x34	2,565
Aluminium Lowen Cap	LW28410	28410	aluminium	13.5mm	28mm	30,000	45x45x38	5,000

28410 Disc Caps



DC28410



DC28410-MS/SS



Name	Code	Neck	Stock	Cap Height	Cap Diam	MOQ colour	Box Size	Box Qty
Disc Cap Smooth Wall	DC28410-W/B	28410	W & B	31mm	28mm	30,000	53x39x41	2,000
Sleeved Disc Cap	DC28410-MS/SS	28410	MS, SS	32mm	28mm	30,000	46x26x31	1,072

28410 Lotion Pumps & Trigger Spray



LP21728



LT28410



LTA28410



LTA2528410



LT28410-MS/SS

Name	Code	Neck	Stock	MOQ colour	Box Size	Box Qty
Lotion Pump Smooth Wall	LP21728-N/W/B	28410	N, W & B	30,000	57x38x41	800
Lotion Pump Ribbed	LT28410-N/W/B	28410	N, W & B	30,000	57x38x41	800
Lotion Pump Ribbed Twist Lock	LTA28410-N/W/B	28410	N, W & B	30,000	57x38x41	800
Lotion Pump Ribbed	LT2528410-N/W/B	28410	N, W & B	30,000	57x38x41	800
Sleeved Lotion Pump	LT28410-MS/SS	28410	MS & SS	10,000	57x39x41	600

Jar Caps

58400 Caps



Name	Code	Neck	Stock	MOQ colour	Box Size	Box Qty
Smooth Wall Cap	SW58400-N/W/B	58400	N, W & B	3,000	32x60x32	1,134
Aluminium Lowen Cap	LW58400	58400	aluminium	30,000	52x31x38	1,452
Sleeved Caps	SC58400-SS/SG/MS/MG	58400	SS,SG,MS,MG	30,000	52x31x33	920

N=natural W=white B=black MS=matt silver
SS=shiny silver MG=matt gold SG=shiny gold

63400 Caps



Name	Code	Neck	Stock	MOQ colour	Box Size	Box Qty
Smooth Wall Cap	SW63400-N/W/B	63400	N, W & B	3,000	32x60x32	1,200
Aluminium Lowen Cap	LW63400	63400	aluminium	30,000	36x26x32	400
Sleeved Caps	SC63400-SS/SG/MS/MG	63400	SS,SG,MS,MG	30,000	52x31x33	700



70400 Caps



Name	Code	Neck	Stock	MOQ colour	Box Size	Box Qty
Smooth Wall Cap	SW70400-N/W/B	70400	N, W & B	3,000	32x60x32	1,000
Aluminium Lowen Cap	LW70400	70400	aluminium	30,000	38x38x36	725
Sleeved Caps	SC70400-SS/SG/MS/MG	70400	SS,SG,MS,MG	30,000	52x31x38	560



89400 Caps



Name	Code	Neck	Stock	MOQ Colour	Box Size	Box Qty
Smooth Wall Cap	SW89400-N/W/B	89400	N, W & B	3,000	32x60x32	432
Aluminium Lowen Cap	LW89400	89400	aluminium	30,000	38x38x36	368
Sleeved Caps	SC89400-SS/SG/MS/MG	89400	SS,SG,MS,MG	30,000	52x31x38	300
Smooth Wall Dome Caps	DM89400-N/W/B	89400	N, W & B	3,000	32x60x32	432

Tubes, Aluminium Tins & Cap Accessories

Tubes & Aluminium Tins



Name	Code	Neck (base)	Diameter	Height with cap	Colour	Box Size	Tray size in box	Box Qty
30ml Tube – 30mm diam	T30/30 U	57mm	30mm	78mm + 22mm		52x52x66	50x50mm tray qnt - 284	1,080
100ml Tube – 40mm diam	T40/100 U	76mm	40mm	122mm + 21mm		52x52x66	50x50mm tray qnt - 150	450
250ml Tube – 50mm diam	T50/250 U	76mm	50mm	185mm + 26mm		52x52x66	50x50mm tray qnt - 90	180



Name	Code	Diameter	Height with cap	Weight	Colour	Box Size	Box Qty
10gm Aluminium Jar	ALJAR10	44mm	17.2mm	5gm	aluminium	Base & lid: 59x40x32	1,680
50gm Aluminium Jar	ALJAR50	69mm	26mm	12gm	aluminium	Base: 36x36x23 Lid: 44x35x28	200 400
100gm Aluminium Jar	ALJAR50	84mm	27mm	18gm	aluminium	Base: 44x36x31 Lid: 43x36x33	200 500

Cap Accessories



Wads



Caskas



Induction Foils



Dripper Plug



Sprinkle Plug



Spatula

Name	Code	To Fit	Colour	Box Size	Box Qty
Wads or Liners	WAD58, 63, 70, 89	All PET jars	White	45x30x37	58 (10,000) 63 (7,144) 70 (5,000) 89 (6,000)
Caskas	CAS58, 63, 70, 89	All PET jars	Clear (White 70 & 89)		
Induction Foils	IND24, 58, 63, 70, 89	24410/15 neck bottles. All PET Jars	Silver foil	53x32x34 57x27x49(70mm)	24 (50,000) 58 (25,000) 63 (25,000) 70 (25,000) 89 (12,600)
Dripper Plug 1.5mm orifice	DRP24	24410/15 bottles	Natural	44x34x29	5,000
Sprinkle Plug	SPRPLUG	Jars with 63 neck	White	52x31x33	2,400
Spatula (L=80mm W=15mm)	SPAT-N	use for jars	Natural	50x28x23	10,000

Minimum Quantity Order (over 10,000)

clear white cobalt amber



PET Bottles



Name	Code	MOQ	Brimful	Neck	Diameter	Height	Weight	Colour	Box Size	Box Qty	PRINTING DIMENSIONS (mm)	
											Label Area	Screen Print
Tall Boston 300ml	TB30024415	10k	323ml	24415	52mm	187mm	23gm		59x59x57	330	W=163.7 H=129	W=152 H=125
Tall Boston 500ml	TB50024415	10k	526ml	24415	62mm	213mm	29gm		59x59x57	170	W=194.8 H=142	W=182 H=140
Square Shoulder 200ml	SS20024415	10k	219ml	24415	48mm	152mm	23gm		59x59x57	380	W=150.5 H=113	W=140 H=108
Neville Round 500ml	NR50028410	30k	540ml	28410	43mm	105mm	31gm		52x41x46	100	W=267 H=46	W=225 H=50
Pyramid Bottle 120ml	PR12024410	30k	126ml	24410	71.5mm	148mm	23gm		39x39x45	400	unable to label	unable to label
Oval Bottle 320ml	OV32024410	30k	325ml	24410	45x85mm	150mm	33gm		59x59x57	252	W=100 H=70 <i>special label</i>	N/A

Vacuum Airless & Others



Name	Code	Brimful	Neck	Diameter	Height	Weight	Colour
Vacuum Airless 50ml	VA3050	50ml	48.2mm	48.2mm	95mm	42gm	natural
Sleeved Vacuum Airless 10ml	VA10-1	10ml	20mm	26mm (base)	95mm	12gm	white/aluminium
Sleeved Vacuum Airless 20ml	VA20-1	20ml	20mm	36mm (base)	105mm	14gm	white/aluminium
Sleeved Vacuum Airless 30ml	VA30-1	30ml	20mm	36mm (base)	128mm	20gm	white/aluminium
Sleeved Vacuum Airless 50ml	VA50-1	50ml	20mm	36mm (base)	160mm	30gm	white/aluminium
Vacuum Airless 15ml (NEW)	VAP15	15ml	32mm	31mm (base)	78mm (cap on)	15gm	natural/black
Vacuum Airless 30ml (NEW)	VAP30	30ml	32mm	31mm (base)	104.8mm (cap on)	25gm	natural/black
Vacuum Airless 50ml (NEW)	VAP50	50ml	32mm	31mm (base)	134mm (cap on)	40gm	natural/black
50gm Glass Jar	GJAR50	57ml	41.2	55.1mm	47.5mm	103gm	frosted/natural cap
Dripper Plug 3mm orifice (hole)	DRP25	n/a	24410/15 neck bottles	20.7mm	16mm	n/a	natural

Trading Account - Terms & Conditions of Trade of Synergy

1. DEFINITIONS

In these conditions,

"Agreement" means any agreement or contract entered into for the provision of goods and /or services by Synergy Packaging Pty Ltd (Synergy) to the Customer.

"Terms" means these Terms and Conditions of Trade.

"Customer" means a person, firm or corporation, jointly and severally if there is more than one, acquiring Goods or Services from Synergy.

"Delivery" means when Goods are delivered to the Customer's Premises or when Services are provided.

"Goods" means goods supplied by Synergy to the customer.

"GST" means Goods and Services tax as defined in *A New Tax System (Goods and Services Tax) Act 1999* as amended.

"Intellectual Property" means all copyrights, patents, trademarks, designs, formulae, specifications, confidential information, manufacturing processes and or modifications, improvements and derivations (whether registrable or not) owned or licensed by Synergy in respect of the goods and services.

"Services" means services supplied by Synergy to the Customer

"Synergy" means Synergy Packaging Pty Ltd ABN 65 006 617 741

"Terms" means the terms and conditions of trade

2. Basis of Agreement

- a. These Terms apply to the supply of all Goods and Services by Synergy to the Customer and cannot be varied except in writing signed on behalf of Synergy.
- b. The Customer shall supply Synergy in writing detailing the specific requirements as to the Goods and Services it requires.
- c. Any written quotation provided by Synergy to the Customer for the proposed supply of Goods and Services is:
 - i. Valid for 3 months from its date.
 - ii. An invitation to treat only;
 - iii. Subject to the Customer offering to enter into an Agreement in accordance with these Terms.
- d. Synergy may include additional terms in its quotation to the Customer. In the case of inconsistency between terms set out in Synergy's quotation and these Terms the terms set out in the quotation shall prevail.
- e. The Customer shall offer to purchase Goods by signing the quotation and returning to Synergy.
- f. The Customer's offer shall be deemed to be accepted by Synergy when:
 - i. Synergy confirms its acceptance in writing or by electronic means, or
 - ii. Synergy delivers the Goods and or Services the subject of the offer to the Customer
- g. Synergy may in its absolute discretion refuse to accept any offer.

3. Pricing

- a. Prices quoted for the supply of Goods and Services exclude GST and all other taxes or duties imposed on the Goods and Services in addition to paying the price of goods and services, the Customer must pay any GST and any other taxes or duty imposed on the Goods and Services.
- b. If the customer requests any variation to the Agreement, Synergy may vary the price of the Goods or Services to account for the variation.
- c. Where there is a substantial variation in the cost of materials or services used by Synergy in producing the goods or services Synergy may vary its price for the Goods or Services by notifying the Customer.

4. Payment

- a. Unless otherwise agreed in writing the Customer shall pay for Goods and Services supplied by Synergy upon delivery of Goods or submission of an account for Services.
- b. Payment by cheque is not deemed made until proceeds of the cheque have cleared.

5. Credit Facility

If Synergy allows the Applicant time to pay for Goods or services then such credit facility shall be conducted upon the following terms;

- a. The Customer shall pay for all Goods and Services supplied by Synergy by the last day of the month following the month in which the Goods and services were supplied by Synergy ("the Due Date")
- b. Synergy may in its sole discretion at any time terminate its credit facility with the Customer or require the Customer to provide security or additional security in support of the credit facility.
- c. Synergy may at any time cease or withhold the supply of Goods to the Customer on credit.

- d. If the Customer fails to pay all monies due to Synergy by the Due Date or is otherwise in breach of the credit facility then
 - i. The Customer shall reimburse Synergy all expenses and costs incurred by Synergy in recovering monies not paid by the Applicant by the due date.

6. Risk and Insurance

- a. The Goods shall be at the Customer's risk immediately following Delivery of the Goods.
- b. The Customer shall obtain all necessary licenses and permits in relation to the Goods under all relevant laws or regulations.
- c. From the time of Delivery the Customer assumes all risk and liability for loss, damage or injury to persons or property of the Customer, or third parties arising out of the use of possession of any of the Goods whether such goods are used singularly or in combination with other substances, or any process.

7. Acknowledgements

The customer acknowledges that

- a. It has not relied on any services involving skill and judgment, or any advice, recommendation, information or assistance provided by Synergy in relation to the goods and or services or their use or application.
- b. It is solely responsible for satisfying itself that the goods or services are suitable for use of the Customer or any contemplated use by the Customer, whether or not such use is known by Synergy.
- c. Any description of the goods provided in a quotation or invoice is given by way of identification only and the use of such description does not constitute a contract of sale by description.

8. Performance of agreement

- a. Any period of date for delivery of goods or provision of services stated by Synergy is intended as an estimate only and is not a contractual commitment. Synergy will use its reasonable endeavors to meet any estimated date for delivery of the goods or completion of the services but will not be liable in any circumstances for any loss or damage suffered by the Customer or any third party for failure to meet any estimated date.
- b. A completed proof of delivery (POD) signed by the Customer or its employee or agent will be sufficient proof of Delivery of goods invoiced

9. Delivery

- a. Synergy will, at its discretion, arrange for the delivery of the goods to the Customer and shall designate the route and means of transportation for the delivery of Goods or Services. In the event that the Customer requires a different route or form of transportation the Customer will reimburse Synergy for the extra costs involved.
- b. Unless otherwise agreed in writing by Synergy, the Customer will be responsible for all costs associated with delivery, including freight, insurance and other charges arising from the point of dispatch of the goods to the customer to the point of delivery.
- c. The Customer must provide reasonable and proper access to the location specified for delivery.
- d. The Customer authorizes Synergy in its absolute discretion to subcontract delivery.
- e. The Customer indemnifies Synergy against any loss or damage suffered by Synergy, its subcontractors or employees as a result of delivery, except where such a loss or damage is caused by the negligence of Synergy.
- f. The obligation of Synergy to deliver goods shall be satisfied by the delivery by Synergy of the quantity of goods ordered (+/- 10%). The Customer shall only be required to pay for the actual quantity of the goods delivered by Synergy.

10. Packaging

- a. Packaging in which or on which goods are delivered remain the property of Synergy (or may be in possession of Synergy under agreement with third parties) and must not be used for any Goods other than those originally contained in the packaging at the time of delivery. The Customer must return all returnable packaging delivered by Synergy as soon as practicable after the goods have been removed. The Customer must compensate Synergy for the replacement costs of any returnable packaging that is not returned or for the repair costs of any returnable packaging that is returned in damaged or in poor condition.

Trading Account - Terms & Conditions of Trade of Synergy

11. Liability

- a. Except as specifically set out herein, or contained in any warranty statement provided with the goods or services, any term, condition or warranty in respect of the quality, merchantability, fitness for purposes condition, description, assembly, manufacture, design or performance of the goods or services, whether implied by statute, common law, trade usage, custom or otherwise which may be lawfully excluded, is hereby expressly excluded.
- b. Synergy's liability arising under or in connection with the sale, use of, shortage in Delivery of or any other dealings with the Goods or Services by the Customer or any third party shall be limited to replacement or repair the Goods re-supply of the Services.
- c. Synergy shall not be liable for any indirect or consequential losses or expenses suffered by the Customer or any third party, howsoever caused, including but not limited to loss of turnover, profits, business or good services.
- d. Synergy shall not be liable for any loss or damage suffered by the Customer where Synergy has failed to deliver goods or services or fails to meet any delivery date, or cancels or suspends the supply of goods or services.
- e. Nothing in the Terms is to be interpreted as excluding, restricting or modifying or having the effect of excluding, restricting or modifying the application of any State or Federal legislation applicable to the sale of goods or supply of services which cannot be restricted or modified.

12. Cancellation

- a. If, through circumstances beyond the control of Synergy, Synergy is unable to affect Delivery or provision of goods or services, then Synergy may cancel the Customer's order (even if it has already been accepted) by notice in writing to the Customer.
- b. No purported cancellation or suspension or any order or any part thereof by any Customer is binding on Synergy after that order has been accepted.
- c. Synergy, in its absolute discretion may review, alter or terminate the Customer's credit limit or payment terms without notice.

13. Specifications

- a. All specifications, formulae, drawings, illustration, descriptive matter and particulars contained in Synergy's catalogue, website and marketing documents are indicative only, do not form part of this Agreement, and are not representations or warranties of any kind. Any discrepancies will not entitle the Customer to rescind this Agreement or seek compensation or damages.
- b. The Customer must not reverse engineer any goods provided to it by Synergy.
- c. All drawings, descriptive matter and particulars supplied by Synergy to the Customer remain Synergy's property and are to be returned to Synergy on demand and the Customer shall not publish or communicate any of them to any person or publish or permit them to be copied or communicate them to any other person without Synergy's prior consent in writing.

14. Intellectual property

- a. The Customer acknowledges that it has no proprietary rights or interest in the Intellectual Property.
- b. The Customer must not register or record or attempt to register or record anywhere in the world the Intellectual Property or any part or any patents, inventions, trademarks or designs derived from or similar to the Intellectual Property or aid or abetted anyone else in doing so.
- c. The Customer must not at any time create, sell, manufacture or process any goods or services using or taking advantage of the Intellectual Property.
- d. The Customer warrants that where it provides material for use by Synergy or provides manufacturing direction, it is legally entitled to do so.
- e. The Customer indemnifies and agrees to keep indemnified Synergy against all liabilities losses and expenses incurred by synergy in relation to, or in any way directly or indirectly connected with, any breach of any Intellectual Property rights in relation to the Customer's manufacturing process or material provided by the Customer for the manufacture or supply of the goods and services.
- f. Any Intellectual Property provided to the Customer by Synergy in connection with the goods and services remains the exclusive property of Synergy and must be returned to Synergy on demand and must not be copied or communicated to any third party without the express written consent of Synergy.

15. Warranty

- a. Subject to clause 15.c Synergy will replace any Goods or re-supply any Services which in its reasonable opinion do not meet the standards specified in the product description by more than an acceptable level of variance.
- b. Provision of the Warranty is subject to:
 - i. Payment in full of the amount owing to Synergy by the Customer in accordance with this or any Agreement.
 - ii. Written notice from the Customer within 14 days of delivery of any Goods or Services that it believes such Goods or Services do not meet specification or that such Goods that are defective.
 - iii. The provision of a sample of the Goods to Synergy for testing.
 - iv. Correct use and storage of the Goods in accordance with instructions provided.
 - v. Using the Goods and services in accordance with their intended purpose.
- c. The Customer warrants to use the goods in accordance with;
 - i. Any instruction provided to it by Synergy from time to time.
 - ii. All government and local regulations including but not limited to all relevant environmental laws and regulations governing the storage, use handling and maintenance of the goods.
 - iii. All necessary and appropriate precautions and safety measures relating to the storage, use, handling and maintenance of the goods.

16. Miscellaneous

- a. Synergy shall not be required to replace Goods which are defective as a result of not being used for their proper or intended purpose or which have been treated processed or changed in any manner without Synergy's approval.
- b. The laws of Victoria from time to time govern this Agreement and the parties agree to the non-exclusive jurisdiction of the courts of Victoria and the Federal Court of Australia.
- c. Failure by Synergy to enforce any of these Terms shall not be construed as a waiver of any of Synergy's rights.
- d. Any provision herein contained which is found to be unenforceable shall be read down so as to be enforceable or, if it cannot be so read down, the condition shall be severed from these Terms without affecting the enforceability of the remaining conditions.
- e. A notice must be in writing and handed personally or sent by facsimile or prepaid mail to the last known address of the addressee. Notices sent by prepaid post are deemed to be received two days after posting. Notices sent by facsimile are deemed to be received upon confirmation of transmission.



Trading Account - Terms & Conditions of Trade of Synergy

Payment Procedure

Synergy accepts Visa, Mastercard, EFT and bank cheques. All orders less than \$200 will attract a Packaging and Handling Fee of \$15 as well as Freight Charges. Prices and product availability are subject to change without notice. Please call the office to confirm current prices.

Shipping

Freight and shipping prices have changed several times over the last couple of years. Please see our website for current prices. We use a variety of freight suppliers for different destinations.

Returns and Disputes

Synergy does not accept returns. We gladly accept returns on wrong parts shipped in error. **Please do not send returns without first speaking with Customer Service as no credit will be raised for product returns that are not authorised.**

If there are any disputes relating to specifications, goods damaged during transit or quantities delivered, please let us know within 14 days of delivery. Any claims outside the 14 days will not be accepted.

Colour Presentation

Please note that colour presents differently in different mediums. The colours represented in this catalogue are generally slightly different to the product (bottle, jars, tubes, tins etc) as colours on paper do not reflect the colours in plastic or aluminum mediums. Please purchase some samples to view the colours of the products.

Whilst every care is taken to ensure that we accurately reproduce colours specified, please be aware that some colour variation may exist from different production runs.

Packaging Options

Most aluminum sleeved products are individually packed to protect the products. Special packaging requirements must be made known to Synergy and this may increase the quoted price and lead time.

All shiny metal sleeved should be individually packed to reduce the chance of damage. Products imported from overseas could be damaged during the freight and transit handling. Please note that damages of less than 1% is to be expected and will not be refunded or compensated unless the customer pays for freight as well as the packaging and handling charges.

Fit for purpose

Some products may cause the packaging to fail. Please test the packaging with your intended use to ensure that leakage and other interactions with the packaging material does not cause undue reaction. The buyer is responsible for all product testing as Synergy Packaging has no facilities for product trials. Please note that some products require testing longer than 24 hours.

Lead Times

Locally manufactured products that are not in stock could take up to 4 weeks and overseas procured products could take up to 10 weeks to arrive at Synergy. In some instances, it could take longer.

We endeavour to make available all the stock in the catalogue. If the product is in stock, we will deliver within a week of payment (for prepaid orders).

General Terms and Conditions of Sale.

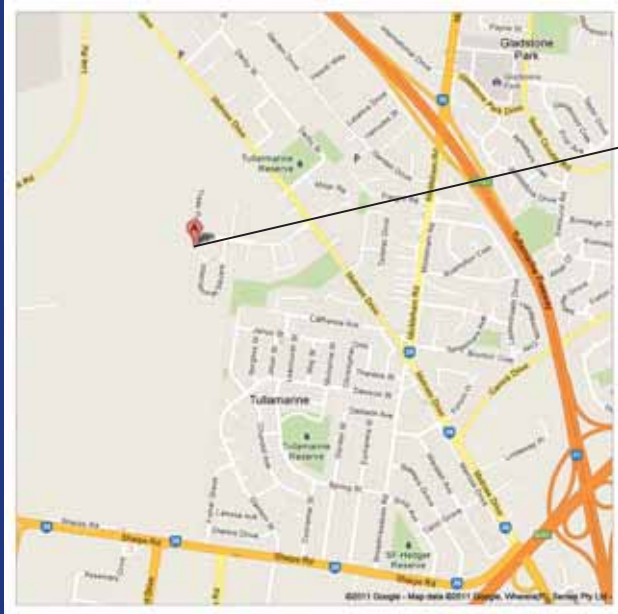
Other general terms and conditions do apply. A copy of Synergy Packaging terms and conditions are to be found at page 18 to 20 of this catalogue.

DISCLAIMER

Synergy Packaging makes no warranty with respect to the compatibility of our packaging with any particular product or manufacturing process or their adequacy or suitability for any particular purposes. The user should, therefore, evaluate and test sample containers and closures with the products through the manufacturing process. While Synergy Packaging will assist in conducting compatibility tests, the responsibility rests with user to ensure the compatibility of the packaging with it's products and processes.



www.synergypack.com.au



Visit our showroom at our new location...

**10 International Square
Tullamarine 3043
VIC Australia**



Visit our website for specials only available online

