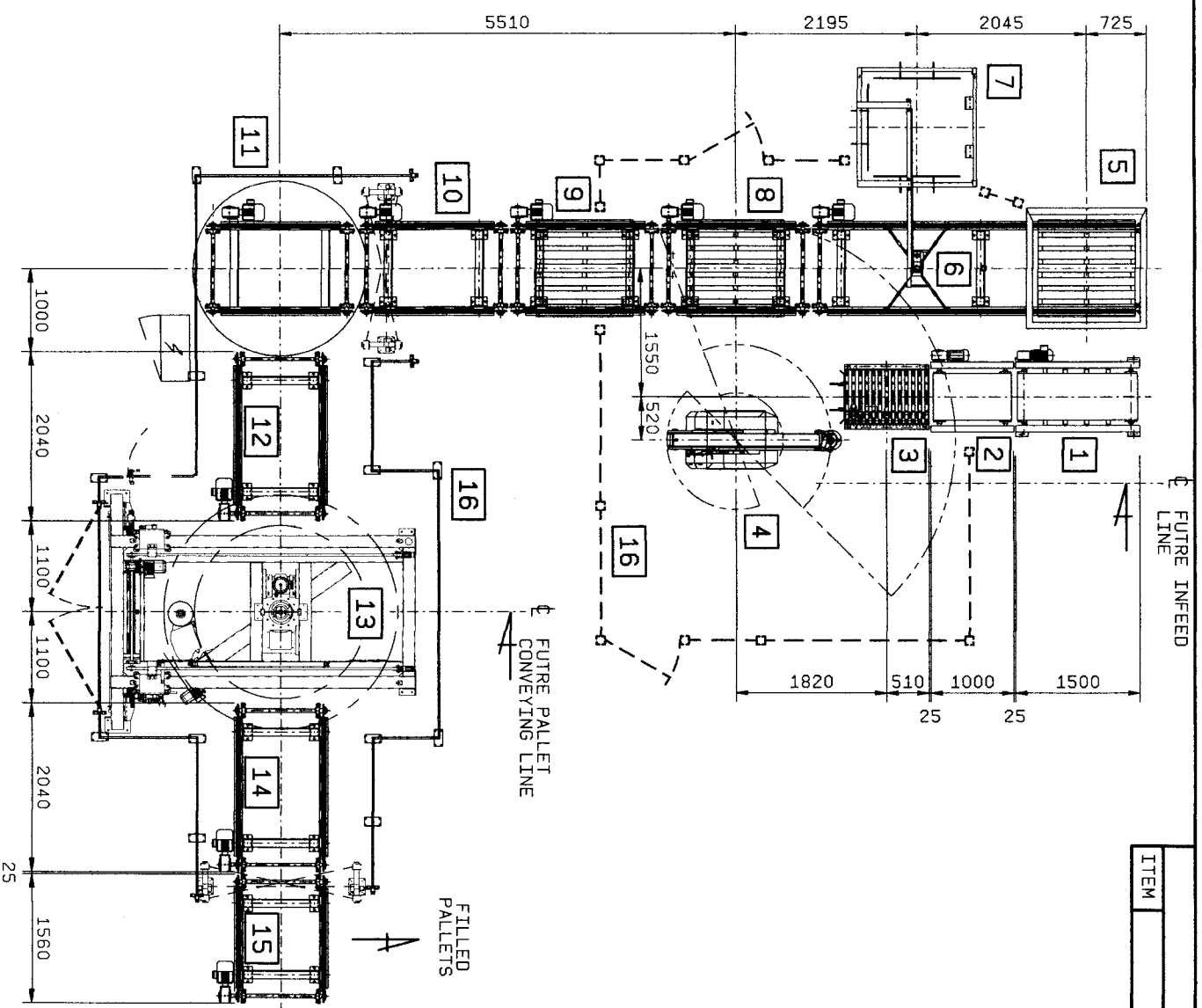


EMPTY  
PALLET



MATERIAL LIST		QTY	MATERIAL
ITEM	DESCRIPTION		

**LEGEND :**

1. ELEVATOR/FLATTENER
2. PAGING CONVEYOR
3. PICK-UP CONVEYOR
4. PALLETISING ROBOT
5. PALLET DISPENSER
6. PALLET DISPENSING CONVEYOR
7. SLIPSHEET DISPENSER
8. LOADING CONVEYOR
9. FILLED PALLET DISCHARGE CONVEYOR
10. ACCUMULATION CONVEYOR
11. PALLET TURN-TABLE
12. WRAPPER INFEED CONVEYOR
13. WRAPPER & TURN-TABLE
14. WRAPPER DISCHARGE CONVEYOR
15. ACCUMULATION CONVEYOR
16. SAFETY FENCING

**AZ-PAK SYSTEMS  
PTY LIMITED**  
10 CAMELOT CLOSE VALENTINE  
NEWCASTLE NSW AUSTRALIA

**REVISION**  
No

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**INTERGRATED BIO ENERGY  
PROPOSED PRODUCT PALLETISING LAYOUT**

SCALE 1:55  
DATE 15-10-10  
FILE IBE

10-0000

REV 0