













# Flexible Adhesive Cutting System Catalogue

- One Tool > Any Glass, Panel or Part
- Servicing Every Industry
- > Automotive
- > Public Transport
- > Heavy Commercial

- > Construction
- Marine & Aviation
- > Mining & Agriculture















BTBTOOLS.COM

BTB Tools is Australia's One Stop Shop for specialised tools, accessories and consumables to the auto glass repair & replacement, collision repair, and a variety of other transport industries.

# A Family Business with Customer Service at its Heart

From his early days in the collision repair and windscreen repair & replacement industry, the company founder, Trevor Lock, identified a need for better tools to service the industry. The company's flagship BTB Glass & Panel Removal Tool was born in the mid 1980's and has evolved to the world class tool it is today. BTB spans two generations with Trevor's daughter Kylie, and son Craig who also began his career in the auto body repair industry. BTB are continuously extending the product range to meet many needs in the auto glass and body shop industry.

# **Industry Knowledge & Training**

With over 60 years hands on professional experience in the auto glass & collision repair industry, BTB are qualified industry experts. BTB are technological leaders for the safe removal of adhesive fitted auto glass, bonded panels & components, have in-house training facilities and provide technical support for the tools we sell.

# **On-Site Manufacturing**

BTB's patented and unique specialised products, including the BTB Glass & Panel Removal Power Tools and Cutting blades are manufactured on site at our BTB Head Office in Bendigo, Victoria, Australia.

# **Extensive Product Range**

Offering a comprehensive range of specialised hand tools, power tools and accessory products, BTB's warehouse carries over 1000 tool and accessory line items dedicated to auto glass and collision repair specialists, but has evolved to cater for all industries utilising flexible adhesives to fit parts and panels.

# National and International Reputation

BTB Tools products are distributed nationally through our dedicated distribution network. We have an international reputation and export our BTB adhesive cutting system worldwide to over 50 countries.

### **Prompt Service and Delivery**

BTB prides itself on its high standard in Customer Service. Responding to product enquiries is given top priority. BTB manufactured products are also backed by our in-house tool service / repair centre.

#### **New Products & Continuous Improvement**

BTB continuously reviews its product range and looks for products to meet new and existing needs in the industry. New products are frequently added to the range.

Incremental improvements and enhancements are also made to our BTB tool, to take advantage of new breakthroughs in manufacturing and materials technology, and to cater for new car models and industry trends.

#### **Terms & Conditions**

All product returns must be approved prior by BTB and be within fourteen (14) days from receipt of delivery. Incorrectly ordered product returns may be subject to a restocking fee. Returned goods shall be in their original and unmarked condition, complete with any instruction sheets supplied.

The following goods cannot be returned for credit under any conditions:

- · Any goods specially made, including items cut to length
- · Any goods used, altered or damaged by the purchaser

All product returns must be freight prepaid by the sender.

All orders are to be prepaid unless trading terms are agreed prior by BTB. Prices and availability are subject to change without notice.

The supply of items may vary from time to time from the actual images shown in this catalogue.

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Note that BTB's distributors may have additional terms and conditions to the above.



BTB TOOLS are your one stop shop for auto glass & body shop tools.



btbtools.com

# THE BTB SYSTEM

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Difficult Body Shop Glass Removal

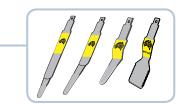


Bus, Truck, Rail & Other Industries

# **BLADES**

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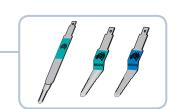
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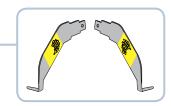
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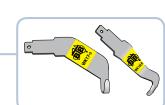
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# **TOOL KITS**

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**BODY SHOP AIR TOOL** KITS Pages 12 - 13



**BUS, TRUCK** & RAIL





# **TOOL & KIT ACCESSORIES**

**BLADE CUTTING DEPTH CONTROL** 

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**RESUPPLY ITEMS** 

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### INTRODUCTION

BTB's unique and patented system has been designed to remove all types of adhesive fitted glass and components. Its speciality is Automotive glass, including those with encapsulated or bonded mouldings and/or where adhesive is difficult to reach or hidden far below the dashboard. Equally it is superior in removing adhesive fitted body panels and side/body mouldings. All without damage to painted panel, glass or component.



One System, two power tool options. Servicing any Industry, Any Vehicle, Any Glass, Any make or model, Every Time!

# Versatility

The tool's **versatility** allows you to cut from inside or outside of the vehicle, against the glass surface, or in the case of an encapsulated glass, the reverse 'R' blades will safely cut against the pinchweld or body panel and away from the encapsulation.

# **Two Power Tool Options**

BTB's renowned Air Powered Tool or our new 12 Volt Battery Powered **E-TOOL**.

# **Precision and Control**

Precision and control for both tools comes from their short and fast in-line reciprocal (in-out) stroke, adjustable speed and power, and the adjustable **cutting depth control** system. The **non-aggressive action** of both tools also minimises risk of operator injury or vehicle damage. **Force is eliminated** and expensive undamaged glasses and mouldings can be re-used.

# Intelligent Design

- All blades can be used in the BTB Air Tool or the E-TOOL
  and can also be used in BTB's manual handles.
- Blades can be quickly interchanged in less than 10 seconds.
- The controller cap on both power tools is made from nylon, designed to rest on the glass while cutting from inside the vehicle, correctly aligning the blade and avoiding scratching glass or painted panels.
- Both power tools also operate as a very powerful and effective power hack-saw.

# Low Hand - Arm Vibration (HAV)

Both the Air Powered Tool and 12 Volt Battery Powered **E-TOOL** conform to ISO5349, ISO8662 and **C** € standards.

# Quality Manufacture by BTB

Both the Air Powered Tool and 12 Volt Battery Powered **E-TOOL** are unique, custom built tools providing quality, power, precision and low vibration. They are small, compact, light-weight and user-friendly, with proven reliability and long life, requiring minimal maintenance.

# Training Package & User Manuals

Every **E-TOOL** and Air Tool comes with a Training Video and detailed User Manual, providing excellent and valuable guidelines, hints and tips for most cut-out and glass types. A level of skill and proficiency quickly develops from applying the system to a range of cut-out applications.







# **Tool Kits & Individual Components**

BTB offer a range of industry-specific tool kits. Also any power tool, blade, or tool kit accessory can be purchased separately.



Professional Tool Kits



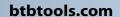
Blades for All Applications



**Cutting Depth Control** 



Pinchweld Trimming Blades



# Which Tool - Battery Powered or Air Powered?

BTB's Power Tools,
 Control System & Selected
 Cutting Blades have
 Registered Patents/Designs
 Extending Worldwide

#### Both versions of the power tool:

- use the same blade cutting depth control arms,
- have low noise and vibration levels,
- have precise & powerful cutting performance,
- are compact and light weight,
- use the same blades and accessories,
- · are available in industry-specific tool kits.

# BTB **E-TOOL** Power Options

Along with its total portability, the E-Tool:

- has a faster and shorter stroke, eliminating hot blades and smoke, also avoiding kickback from incidental blade contact.
- allows Power Cold Knife blades to also be pulled backwards (eg. Up an 'A' pillar)

The 12 Volt Battery Powered FTOOL is specifically designed for Mobile Installations.

The BTB E-Tool is available with a small portable 12 volt battery pack, however you can use your own 12 volt power supply.

BTB's Shoulder Battery Pack

6 Ah Battery:

▶ 6 to 8 cut-outs





12 to 40 Ah Battery: ▶ 15 to 40 cut-outs

Mobile Vehicle
12V Battery

• Direct to
Battery
• Panel Socket
• Auxiliary



Regularly re-charged via Vehicle Battery

An AC Transformer Supplying 12 Volt



Unlimited 12V power:

Unlimited cut-outs

# **BTB Air Tool Power Options**

The BTB **WK10HD** Air Tool consumes a small volume of air and is generally powered via a workshop air supply,

**OR** for portable use in a mobile repair van, simply use a small air compressor powered by a vehicle power inverter system

**OR** for quiet and total portability, use a bottle of Carbon Dioxide (CO2) fitted with a pre-set pressure regulator.

The WK10HD is a small but superior powered air tool for every-day use and ideal for workshop or heavy duty use.

# • E-TOOL Tool Specifications • AIR TOOL

6,400
4 mm [ 1/8" ] (fixed)
80 dBA
8.03 m/s <sup>2</sup>
1.3 kg [ 2.87 lb ]
280mm [ 11" ]
1 year
112 W
12 V DC
110-240 V AC

6,500
0 - 6mm [ 1/4" ] (variable)
77 – 79 dBA
7.6 m/s <sup>2</sup>
1.15kg [ 2.53 lb ]
260mm [ 10 ¼" ]
2 years
[ 1/4" NPT ]
6.2 Bar [ 90 PSI ]
60 - 140 Litres /min [ 2 - 5 CFM ]



# **Auto Glass Removal Applications**



Many glass removals, most specifically if undamaged and to be re-installed, may require different or a combination of cut-out techniques. BTB's precise, smart and versatile system allows you to cut the adhesive:

- using no stress or force,
- from outside the vehicle,
- from inside of the vehicle,
- against the glass surface, or
- against the pinchweld/panel surface, avoiding contact with the encapsulation

Long flexible blades easily **REACH URETHANE BELOW DASHBOARDS**including double beads and difficult adhesives on side and back glasses.



Cut from outside vehicle with POWERED COLD KNIFE BLADES for a fast cut-out without physical force to the glass or technician's limbs.



PRECISE CUTTING
from INSIDE VEHICLE
with BLADE DEPTH
CONTROL ARMS
for user confidence
and protection of
painted surfaces.



For ANY CURVED GLASSES, thin flexible blades follow the contour of the curved glass.



Small light-weight and versatile power tool is excellent for removing SMALL & DIFFICULT GLASSES.



CUT AGAINST
PINCHWELD from
inside vehicle and
underneath the
moulding to save and
RE-USE EXPENSIVE
ENCAPSULATED
GLASSES.



Quick and easy
ANTI-SCRATCH
PINCHWELD
SCRAPER blades
leave the correct
thickness of adhesive
for re-bonding.



CUT UNDER EDGE
OF EXPOSED GLASS
OR ENCAPSULATION
from outside using
a standard blade to
cut against either the
glass or body panel.







# **Body Shop Additional Removal Applications**



Removal of a broken front windscreen is easy. The challenges to auto body repairers are removal and re-installation of unbroken, expensive or encapsulated front, side and rear glasses, panoramic glass roofs and bonded panels. The BTB tool specialises in all applications.

Gain control of workshop job-flow times by adopting IN-HOUSE GLASS REMOVAL.



Powerful tool & strong blades cut tough adhesive to **REMOVE ADHESIVE BONDED PANELS** or panel sections.



Safely remove difficult and expensive quarter & hatch glasses and PANORAMIC GLASS ROOF & FRAME ASSEMBLIES for re-installation.











# Bus, Truck, Rail & Heavy Vehicle Applications

Glass, panel and bonded component removal in large vehicles is similar but involves harder and wider beads of adhesive. BTB's robust air tool is designed for heavy duty applications.

cut from Inside with standard blades OR from OUTSIDE with PCK blades or combine both to reduce effort and removal time for large glasses.



CUT WIDE, HARD,
DOUBLE or HIDDEN
ADHESIVE BEADS
without removing
interior trims. BTB's
thin smooth blades
safely reciprocate
between the trim seal
and glass.



Special blades quickly and safely **REMOVE BACKFILL ADHESIVE** between glass edges and / or panels. (Refer Page 22)



REMOVE BONDED
PANELS or accident
damaged panel
sections for repair
from buses, trains and
similar vehicles.









# E-TOOL BTB's 12 Volt Battery Powered Auto Glass Cut-Out Tool

Designed and Built by BTB Technicians specifically **for Mobile Installations** 

# **ETOOL** Technician Kit

# ETK12TEC 11 Blade E-Tool TECHNICIAN Auto Glass Specialist Kit

This comprehensive kit designed for the Mobile Auto Glass Professional contains a wider range of mostly serrated blades which are preferred for their faster cutout times. Includes adjustable cutting depth control arms. Safely remove any bonded glass from any vehicle!



#### **KIT CONTENTS:**

# Tool:

E-Tool, 12V Battery in Control Arms: Carry Bag, Charger WK11AW, WK11B

#### **Blades:**

WK1-S, WK2-S, WK4-S, WK4R-S, WK4Z-S, WK4ZVR-S, WK24Z, WK24-S, WK27M, WK28M, WK6-M

# Cutting Depth Control Arms:

WK11AW, WK11BW5, WK11CW, WK11EW, WK11FW

#### **Accessories:**

WK7, WK7L, WK8DSM, WK9, WK9B, WK11VEL, WK20, WKGA

#### See new Spade Blades on Page 18

#### Packaging:

Sturdy Plastic Carry Box

#### Training Package:

Intro & Training DVD, User Manual

# ETOOL Classic Kit

# ETK12CLS 7 Blade E-Tool CLASSIC Auto Glass Kit

This Mobile E-Tool kit contains an assortment of serrated & non-serrated blades to easily remove modern vehicle glasses, including laminated & encapsulated style glasses. Includes adjustable cutting depth control arms.



#### **KIT CONTENTS:**

#### Tool:

E-Tool, 12V Battery in Carry Bag, Charger

#### **Blades:**

WK2-S, WK3, WK24Z-S, WK24ZR-S, WK27M, WK28M, WK6-M

# **Cutting Depth Control Arms:**

WK11AW, WK11BW5, WK11CW, WK11FW

#### **Accessories:**

WK7, WK8DSM, WK9, WK9B, WK11VEL, WK20, WKGA

#### See new Spade Blades on Page 18

#### Packaging:

Sturdy Plastic Carry Box

#### Training Package:

Intro & Training DVD, User Manual

See page 15 on for detailed descriptions of blades, blade applications, cutting depth control arms and accessories.



btbtools.com

# **E-TOOL** Starter Kit

# ETK12STR 4 Blade E-Tool STARTER Introduction Kit

This Mobile E-Tool kit is ideal kit for introducing mobile auto glass technicians to the BTB removal system. Contains a small selection of BTB's most used blades and adjustable cutting depth control arms for modern style vehicle glass removals.



#### **KIT CONTENTS:**

Tool: **Cutting Depth Control Arms:** E-Tool, 12V WK11BW5, Battery in Carry Bag, Charger WK11FW

**Accessories:** WK2-S, WK4Z-S, WK7, WK8DSM. WK27M, WK28M WK9, WK11VEL,

WKGA

See new Spade Blades on Page 18

#### Packaging:

Blades:

Sturdy Plastic Carry Box

#### Training Package:

Intro & Training DVD, User Manual

# **ETOOL** Power Tool with Battery Pack & Charger

# ETK1205 E-Tool with 12 Volt Battery in Carry Bag and 110/240V Smart Charger

For existing BTB system users who already have cutting blades or a tool kit who would like to go mobile. This is a basic kit with power tool, battery pack and charger to go mobile. No blades included.



#### KIT CONTENTS

#### Tool:

E-Tool, 12V Battery in Carry Bag, Charger

# Accessories:

WKGA

# Training Package:

Intro & Training DVD, User Manual

# **E-TOOL** Power Tool Only

# ETS1200 E-Tool Plus WKGA Tool Accessory Kit

**NOTE:** #ETS1200 power tool is conveniently powered using the #ETS12B5 Battery Pack or **alternate** 12 volt power sources (See Page 5)



Additional blades can be purchased separately and easily be added to any kit as required

NOTE!



**Every E-Tool and E-Tool** kit comes with a detailed 16 page User Manual which provides excellent and valuable guidelines, hints and tips for most cut-out and glass types.

E-Tool battery chargers are supplied with a regionspecific AC power cord.











**BTB's Famous Air Powered** 

# **Auto Glass Cut-Out Tool**

A small but superior powered Air Tool for every-day use and ideal for workshop or heavy duty use in bus and train glass removal.





See the tool in action at btbtools.com/VideoIntro

# AIR TOOL Technician Kit

# WKTEC-BX 11 Blade **Air Tool TECHNICIAN** Auto Glass Specialist Kit

This comprehensive kit designed for the Auto Glass Professional contains a wider range of mostly serrated blades, preferred for their faster cut-out times. Includes adjustable cutting depth control arms.



#### **KIT CONTENTS:**

# Tool:

WK10HD Heavy Duty Air Tool

#### Blades:

WK1-S, WK2-S, WK4-S, WK4R-S, WK4Z-S, WK4ZVR-S, WK24Z, WK24-S, WK27M, WK28M, WK6-M

#### **Cutting Depth Control Arms:**

WK11AW, WK11BW5, WK11CW, WK11EW, WK11FW

#### Accessories:

WK7, WK7L, WK8DSM, WK9, WK9B, WK11VEL, WK20, WKGA

#### See new Spade Blades on Page 18

#### Packaging:

Sturdy Plastic Carry Box

#### Training Package:

Intro & Training DVD, User Manual

# AIR TOOL Classic Kit

# WKCLS-BX 7 Blade Air Tool CLASSIC **Auto Glass Kit**

This tool kit contains an assortment of serrated & non-serrated blades to easily remove modern vehicle glasses, including laminated & encapsulated style glasses. Includes adjustable cutting depth control arms.



#### **KIT CONTENTS:**

#### Tool:

WK10HD Heavy Duty Air Tool

#### **Blades:**

WK2-S, WK3, WK24Z-S, WK24ZR-S, WK27M, WK28M, WK6-M

#### **Cutting Depth Control Arms:**

WK11AW, WK11BW5, WK11CW, WK11FW

#### **Accessories:**

WK7, WK8DSM, WK9, WK9B, WK11VEL, WK20, WKGA

#### See new Spade Blades on Page 18

#### Packaging:

Sturdy Plastic Carry Box

#### Training Package:

Intro & Training DVD, User Manual

See Page 6 for **Auto Glass Removal Applications** 



Reach below dashboards



Blades for all applications



Cutting depth control



Pinchweld trimming blades



btbtools.com

# AIR TOOL Starter Kit

# WKSTR 4 Blade Air Tool STARTER Kit in Vinyl Tool Roll

The ideal kit for introducing workshopbased auto glass technicians to the BTB removal system. Contains a small selection of BTB's most used blades for removal of standard windshields and side, rear & hatch glasses.



BTB's Starter Kit is also available in a sturdy plastic carry box. #WKSTR-BX

#### **KIT CONTENTS:**

**Cutting Depth** Tool: **Control Arms:** WK10HD Heavy Duty Air Tool WK11BW5, WK11FW

**Blades:** Accessories: WK2-S, WK4Z-S, WK7, WK8DSM,

WK27M WK9, WK11VEL. WK28M WKGA

#### See new Spade Blades on Page 18

#### Packaging:

Vinyl Tool Roll

#### Training Package:

Intro & Training DVD, User Manual

TIP

If a mobile air supply is required for your BTB air power tool, simply use a small air compressor powered by a vehicle power inverter system OR for quiet and total portability, use a bottle of Carbon Dioxide (CO<sub>2</sub>) fitted with a pre-set pressure regulator.



**Every Air Tool kit comes** with a detailed User Manual which provides excellent and valuable quidelines, hints and tips for most cut-out and glass types.

Additional blades can be purchased separately and easily be added to any kit as required

NOTE!

# WK6 Non-Scratch Pinchweld Trimming Kit

# WK6-SET 4 Blade **Pinchweld Trimming Set**

Remove excess adhesive easily and safely with BTB's exclusive pinchweld trimming set.



Intelligent design features of these blades include:

- A special wing on each side of the blade to eliminate scratching of paint including vertical pinchweld walls.
- · A special grind which leaves the correct thickness of adhesive for re-bonding of replacement glass.

TIP Auto Body repairers can use these for body deadener, hemlock and seam seals. No more scratching or touching up paintwork!



#### **KIT CONTENTS:**

Blades: WK6-S, WK6-M, WK6-L, WK6-40 Accessories: WK7. WKKEY

WK6 blades are excellent for removing urethane embedded with shattered tempered glass.

NOTE!

#### **HOW THESE BLADES WORK** thickness Pull adhesive of adhesive as shown remains for Pinchweld re-bonding Wings protect -<del>→</del> [(Urethane pinchweld Pinchweld and trim and allows adhesive to steer blade Trim Panel



BTB's WK6 blades can be used in the WK7 manual handles or power tools.



e. sales@btbtools.com

**BTB's Famous Air Powered** 

# **Cut-Out Tool & Blade System for all Auto Glass and:**

- Precision removal of any difficult body shop glass for reinstallation.
- Bonded body panels & parts.
- Mouldings, nameplates & badges.

Powerful, Precise, Versatile and Reliable



**See the tool in action at btbtools.com/VideoIntro** 

#### NOTE!

Low vibration levels of BTB's Air Tool and E-Tool help avoid hand/arm vibration injuries.

The BTB system allows Auto Body repair shops to adopt IN-HOUSE GLASS REMOVALS and control workshop job flow times. Refer to glass, panel and moulding removal examples on pages 6 and 7.

# **Body Shop Tradesman Kit**

# WKTDM-BX 13 Blade Air Tool TRADESMAN Body Shop Kit

This professional Automotive body

shop kit contains the most popular blades needed for the auto body repairer, dealership workshop & auto dismantler/ recycler. Includes an assortment of nonserrated & serrated blades. Serrated blades are mostly used for glass

and/or panel removal.

Non-serrated blades are for removing adhesive fitted side body mouldings, emblems and nameplates without damage to glass, moulding or painted panels.

# KIT CONTENTS: Tool: Cutting Depth

WK10HD Heavy Duty Air Tool

Blades: WK1-S, WK4, WK4R-S, WK4Z-S, WK4ZR-S, WK24Z, WK24ZVR-S, WK24-S, WK27S.

WK24ZVK-3, WK24-S, WK27S, WK27M, WK28S, WK28M, WK6-M

WK11AW,
WK11BW5,
WK11CW,
WK11EW,
WK11FW

Accessories:

WK7, WK7L, WK8DSM, WK9, WK9B, WK11VEL, WK20, WKGA

See new Spade Blades on Page 18

#### Packaging:

Sturdy Plastic Carry Box

#### Training Package:

Intro & Training DVD, User Manual

TIF

If a mobile air supply is required for your BTB air power tool, simply use a small air compressor powered by a vehicle power inverter system *OR* for quiet and total portability, use a bottle of Carbon Dioxide (CO<sub>2</sub>) fitted with a pre-set pressure regulator.



Every Air Tool kit comes with a detailed User Manual which provides excellent and valuable guidelines, hints and tips for most cut-out and glass types.

See Pages 6 & 7 for Glass & Body Panel Removal Applications



Curved and Hatch Glass



Body moulds & badges



Precise depth control



Panoramic roof systems



# **Body Shop Craftsman Kit**



needed for the auto body repairer, vehicle dealership workshop and automotive dismantler/recycler. Includes serrated, non-serrated and external cutting blades. Cutting depth control arms regulate cutting depth.



#### **KIT CONTENTS:**

Tool: **Cutting Depth Control Arms:** WK10HD Heavy Duty Air Tool WK11AW,

WK11BW5, **Blades:** WK11CW. WK1-S, WK11EW WK4, WK4R-S,

WK24ZR-S, WK27M, WK28M, WK6-M

WK4Z-S, WK24Z,

Accessories: WK7. WK8DSM. WK9. WK9B. WK11VEL, WK20, WKGA

#### See new Spade Blades on Page 18

#### Packaging:

Sturdy Plastic Carry Box

#### Training Package:

Intro & Training DVD, User Manual

# Air Tool Starter Kit

# WKSTR-BX 4 Blade Air Tool STARTER Kit

repairers to the BTB removal system. Contains a small selection of BTB's most used blades for removal of standard windshields and basic side, rear &

hatch glasses.



#### KIT CONTENTS:

Tool: **Cutting Depth Control Arms:** WK10HD Heavy

**Duty Air Tool** Blades:

WK11BW5. WK11FW

WK2-S, WK4Z-S, WK27M, WK28M

Accessories: WK7, WK8DSM, WK9, WK11VEL.

WKGA

# See new Spade Blades on Page 18

#### Packaging:

Sturdy Plastic Carry Box

#### Training Package:

Intro & Training DVD, User Manual

# **Air Power Tool Only**

# WK10HD Air Tool With WKGA Tool **Accessory Kit**





# NOTE!

All BTB blades are designed for use in the BTB *E-TOOL*, Air Tool and Manual Handles.



Reach below dashboards



Blades for all applications



Access confined spaces



Pinchweld trimming blades

See Pages 6 & 7 for Glass & Body Panel **Removal Applications** 



**BTB's Famous Air Powered** 

**Glass & Panel Removal Tool** 

BTB's Air Tool is small but incredibly powerful and great for everyday jobs, or for prolonged heavy duty use in removal of glass and bonded panels from buses, trains and other similar vehicles.



See the tool in action at btbtools.com/VideoIntro

# Bus, Truck and Rail Kit



#### **KIT CONTENTS:**

#### Tool:

WK10HD Heavy Duty Air Tool

#### Blades:

WK1-S, WK1X, WK2-S, WK4Z-S, WK4ZR-S, WK4-S, WK5-S, WK27S, WK27M, WK27L, WK28S, WK28M, WK28L, WK6-L, WK6-40

#### Cutting Depth Control Arms:

WK11BW5, WK11DW5, WK11EW

#### Accessories:

WK7, WK7L, WK8DSM, WK9, WK9B, WK11VEL, WK20, WKGA

#### See new Spade Blades on Page 18

#### Packaging:

Sturdy Plastic Carry Box

#### Training Package:

Intro & Training DVD, User Manual

Glass, panel and bonded component removal in large vehicles involves harder and wider beads of adhesive. BTB's robust air tool is designed for heavy duty applications.

# **CUT FROM INSIDE**

with standard blades
OR from OUTSIDE with

PCK blades or combine both to reduce effort and removal time of large glasses.

#### **REMOVE BONDED PANELS**

or accident damaged panel sections for repair from buses, trains and similar vehicles.





CUT WIDE,
HARD, DOUBLE
or HIDDEN
ADHESIVE
BEADS without
removing interior
trims. BTB's thin
smooth blades
safely reciprocate
between the trim
seal and glass.







# **Blade Design Summary**

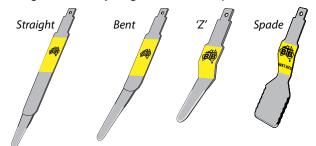
The BTB System incorporates SIX basic blade types:

- Standard Straight Blades,
- Standard Bent Blades,
- · Standard 'Z' Blades,
- Standard 'Spade' Blades,
- Powered Cold Knife Blades,
- Pinchweld Trimming Blades.

BTB's Power Tools,
Control System &
Selected Cutting
Blades have Registered
Patents/Designs
Extending Worldwide

# Standard Blades

Straight, Bent, 'Z' and 'Spade' blades provide for a variety of lengths, flexibility, angles and blade tips.

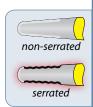


**NOTE:** See colour coding below

# Non-Serrated vs Serrated Tips

**Non-Serrated** blades can be used in all removal applications.

**Serrated** "-S" blades provide a faster and more aggressive cut for glass removal.



# **Blade Length**

Extra blade length may be needed to reach adhesive deep below dashboards or in other long reach applications. However, in general, shorter blades provide more cutting control and a long blade should not be used if a short blade does the job.

# **Colour Coding**

Yellow

**YELLOW** blades cut with the flat side of the blade tip facing and cutting against the glass surface.



**ORANGE** reverse blades cut with the flat side of the blade tip facing and cutting against the pinchweld, **underneath** encapsulated glass mould.

NOTE!

ORANGE & BLUE blades have their cutting tips bent opposite to YELLOW blades.



Blue

**GREEN** and **BLUE** blades are a double bevelled safety-edge version of **YELLOW** and **ORANGE** blades respectively. See the V blades section on Page 19 for further details.

# **Flexibility**

Flexible blades are simply ground thinner, allowing the blade to bend and follow the contour of curved glasses.

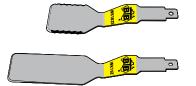
# Spade Blades



BTB's new 'spade' blades provide **safe and superior control** with their **40mm wide blade and cutting edge** resting against the glass or panel surface.

**Push them forward** to cut with the wide face or **pull them backward** to cut with the serrated side.

Non-serrated versions are great for removing body side mouldings, emblems & nameplates.





# **Powered Cold Knife Blades**

BTB's Powered Cold Knife Blades cut out a glass from outside the vehicle the same as a manual cold/pull knife. There is no strain on operator or physical force required because the BTB power tool does all the cutting work, more efficiently and safer for the vehicle and yourself.





# **Pinchweld Trimming Blades**

BTB's exclusive anti-scratch trimming blades are uniquely sharpened with special wings on each side, leaving the correct adhesive thickness for re-bonding and eliminating damage to paintwork and vertical pinchweld walls.







# Standard Straight Blades

GLASS

VELLOW BLADE

PINCHWELD

#### **Applications**

Standard Straight Blades are designed to cut adhesive very close to glass surface by placing the blade tip flat side against the glass.

- · Mostly used for cutting from inside vehicle,
- Easily reach urethane below dashboards or for long reach applications,
- For extra-long reach applications see WK1X and WK1ZX blades below.



Part / Length	Flexible	C/Arm	Blade Image		Specific Appli	cations
<b>WK1</b> 300 mm	F	EW		WK1	о о	Non-serrated for cutting below deep dashboards & long reach applications.
<b>WK1-S</b> 300 mm		WK11	Serrated	WK1S	0	Cutting below deep dashboards & long reach applications.
<b>WK2</b> 240 mm		1FW	WK2	0	Non-serrated reach cutting.	for general medium
<b>WK2-S</b> 240 mm		WK1	Serrated W.C.S.	0	Medium reach below dashbo	n blade and for cutting pards.
<b>WK5</b> 130 mm		DW5	WKG.	Rigid and non-se	errated short ge	eneral trimming blade.
<b>WK5-S</b> 130 mm		WK11	Serrated Screen	_		ly suited for backfill rail glass removals.

# Extra Long Blades

#### **Applications**

These blades may be required in special and extra long reach applications to access adhesive where other blades may not reach.

NOTE!

Do not use long blades when a short blade will do. A short blade brings the blade cutting tip closer to the nylon controller cap, resulting in more precise controlled cutting of adhesive.

Part / Length	Flexible	C/Arm	Blade Image
<b>WK1X</b> 370 mm		A	WK1X WK1X
<b>WK1ZX</b> 370 mm		Z	

All BTB Blades are designed for use in the BTB E-Tool, Air-Tool and Manual Handles.









# Standard Bent Blades

#### **Applications**

For general use and mostly for cutting from inside vehicle. These blades provide access to adhesive in mid-range reach applications and for curved glass where extra reach is required.



Non-Serrated blades can also remove body side mouldings, emblems, decals and nameplates.



Part /	ple	E		
Length	Flexible	C/Arm	Blade Image	Specific Applications
<b>WK3</b> 190 mm				Semi-rigid non-serrated multi-purpose blade.
<b>WK3-S</b> 190 mm			Serrated	Semi-rigid serrated multi-purpose blade.
<b>WK4</b> 190 mm	•	>		Flexible non-serrated medium reach blade for curved glass applications.
<b>WK4-S</b> 190 mm	V	WK11FW	Serrated	Flexible serrated medium reach blade commonly used for curved glass on rear hatch doors.
<b>WK24</b> 240 mm	V			Flexible non-serrated longer reach blade follows contour of curved glass and cuts hard to reach adhesive.
WK24-S 240 mm	V		Serrated	Flexible serrated longer reach blade follows contour of curved glass on rear hatch doors and cuts hard to reach adhesive.

# Standard 'Z' Blades

#### **Applications**

Mostly used for cutting from inside vehicle using cutting depth control arms to protect painted surfaces. Common applications are top and sides of windscreens and other interior cutting where working close to cutting area is possible and in confined work areas. Interior trims often do not need to be removed.



	Flexible	LI.			
Part / Length	Flex	C/Arm	Blade Image	Specific Applications	
<b>WK4Z</b> 140 mm		. 2	WINAZ O	Rigid non-serrated short blade for precise control. Can also be used to remove body moulds, badges, emblems and decals.	
<b>WK4Z-S</b> 140 mm		WK11BW	Serrated	Rigid serrated short blade for precise cutting from inside vehicle, along A-Pillars, top of windscreen and other flat or slightly curved glasses.	
<b>WK24Z</b> 150 mm	•	WK11AW /	O CONTRACTOR OF THE PARTY OF TH	Short blade with longer flexible non-serrated tip for curved glass removals. Can also be used to remove body moulds, badges, emblems and decals.	
<b>WK24Z-S</b> 150 mm	,	<b>\</b>	Serrated o	Short blade with longer flexible serrated tip for curved glass removals.	



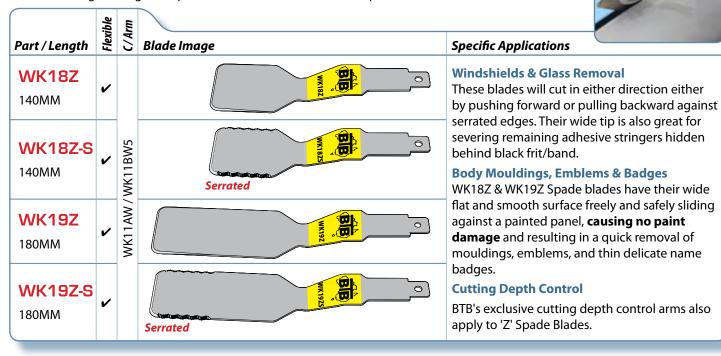
# Spade 'Z' Blades





#### **Applications**

For cutting from inside vehicle, these blades provide precise stability and control with their 40mm wide flat surface resting on the glass or panel. These blades use the same depth control arms as other BTB blades.

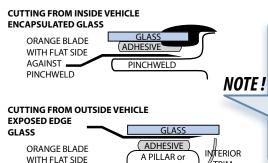


# Reverse 'R' Blades For Encapsulated or Exposed Edge Glass

#### **Applications**

**ORANGE** blades are for safe removal of undamaged encapsulated glasses by cutting adhesive against the pinchweld or panel surface from inside vehicle.

Also great to use from outside vehicle with flat side of blade against exposed edge glass.



Orange
and Blue
Reverse 'R'
Blades have
the cutting
tip bent
opposite to
the Yellow
blades



	ple	Ę,	AGAINST GLASS BODY PANEL TRIM	
Part / Length	Flexible	C/Arm	Blade Image	Specific Applications
WK4ZR-S 140 mm			Serrated	Rigid short reverse blade for precise control cutting of easy-to-reach adhesive.
<b>WK24ZR-S</b> 150 mm	V	der blade	Serrated	Flexible short reverse blade for precise cutting and is designed to follow contour of curved encapsulated glass.
<b>WK4R-S</b> 190 mm	V	11CW un	Serrated Serrated	Flexible medium reach reverse blade for accessing hidden adhesive and will follow contour of curved encapsulated glass.
<b>WK24R-S</b> 240 mm	•	WK	Serrated Serrated	Flexible serrated longer reverse blade providing extra reach for hidden adhesives on curved encapsulated glasses.

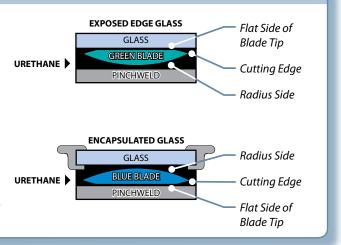


# 'V' & 'VR' Safety Edge Blade Design

As with the YELLOW and ORANGE blades, the flat side of these blades also steer toward the glass or panel. However, BTB's exclusive 'V' (GREEN) & 'VR' (BLUE) blades have the cutting edge suspended a small distance away from the flat surface to avoid potential damage to the painted surface or softer material panels (aluminium, fibreglass, polycarbonates). These surfaces are not flat and hard like glass, and often have high or low areas (panel joins, lap-overs or spot-welds). Like all BTB blades, the operator must select the blade that will allow the flat side of the cutting tip to face and hug the surface that the adhesive is being cut away from.

#### **Part Numbering**

Safety Edge blades have a 'V' in their part number to identify them as Safety Edge Blades. eg. WK4ZV-S, WK24ZVR-S.



# 'V' & 'VR' Safety Edge Blades

#### **Applications**

The 'V' **GREEN** label **WK4ZV-S, WK2V-S** (rigid), and **WK24ZV-S, WK24ZV** (flexible) blades are a safety edge version of their equivalent **YELLOW** blades. They cut with the flat side against the glass. See Standard 'Z' Blades section on page 17.

The 'VR' **BLUE** label **WK4ZVR-S** (rigid) and **WK24ZVR-S** (flexible) blades are a safety edge version of their equivalent 'R' **ORANGE** blades. See Reverse 'R' Blades For Encapsulated and /or Exposed Edge Glass on page 18. They will safely remove undamaged encapsulated glass without scratching paintwork while still cutting close to the pinchweld. **BLUE** blades should be introduced into the adhesive with the flat side against the pinchweld.



	əlq	E.		
Part / Length	Flexible	C/Arm	Blade Image	Specific Applications
WK4ZVR-S 140 mm		1CW	Serrated Services	Rigid serrated short blade used for cutting against pinchweld from inside vehicle in flat or slightly curved encapsulated glass removal applications.
<b>WK24ZVR-S</b> 150 mm	v	WK1	Serrated	Flexible serrated short blade used for cutting against pinchweld from inside vehicle in curved encapsulated glass removal applications.
<b>WK4ZV-S</b> 140 mm		1BW5	Serrated Service Servi	Rigid serrated short blade most commonly used for cutting from inside vehicle along surfaces made of softer materials.
<b>WK24ZV-S</b> 150 mm	•	AW / WK1	Serrated	Flexible serrated tip for removal of curved glasses and for cutting against softer materials.
<b>WK24ZV</b> 150 mm	v	WK11/	IN THE REAL PROPERTY OF THE PARTY OF THE PAR	Flexible non-serrated short blade for removal of body moulds and emblems from concave panel surfaces.
<b>WK2V-S</b> 240 mm		WK11FW	Serrated	This straight blade can be used with its flat side facing either surface you want to cut against.



# **Powered Cold Knife Blades**

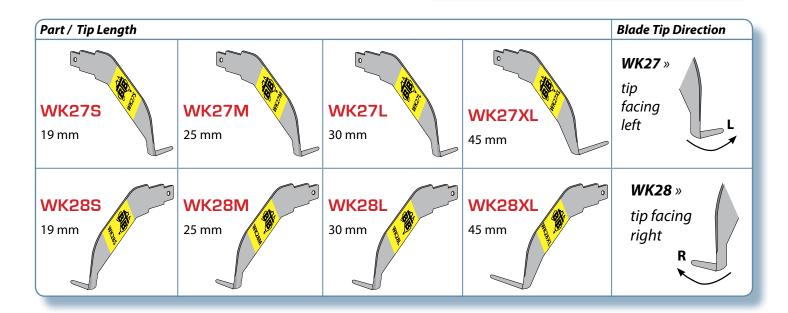
#### **Applications**

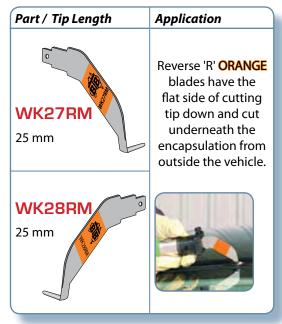
BTB's Powered Cold Knife Blades cut underneath the glass edge **from outside the vehicle** for a fast cut-out similar to a manual cold/pull knife. However, there is no physical force, strain on operator or pressure on glass, because the BTB power tool does all the cutting work, more efficiently and far safer for the vehicle and yourself. Due to the reciprocating **in-line** blade action, these thin and smoothly polished blades can operate between most close fitted glass and pinchwelds without damage to painted pinchweld wall.

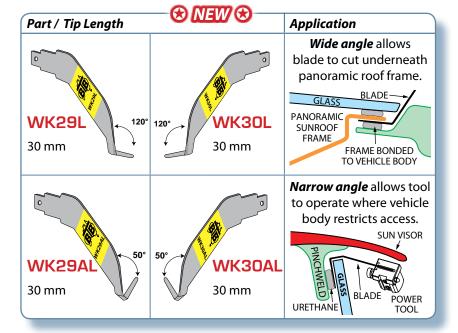
Reverse profile 'R' **ORANGE** blades are for saving expensive encapsulated glasses. They are designed to cut with the flat side of the blade against the pinchweld of vehicle body panel and underneath the encapsulated moulding.

# CUTTING FROM OUTSIDE OF VEHICLE REGULAR GLASS GLASS YELLOW BLADE PINCHWELD ENCAPSULATED GLASS GLASS URETHANE ORANGE BLADE PINCHWELD

- 1. Always start using the shortest blade tip available, then progress to longer blade tip if required.
  - 2. If the adhesive is set further back from the glass edge, BTB recommends an internal cut method using Standard Straight, 'Z' or Bent blades **OR** if exposed edge glass, use WK4ZR-S reverse blade from outside vehicle **as shown on page 18**.









# Winged Non-Scratch Pinchweld Trimming Blades

No more scratching or touching up paintwork!

#### **Applications**

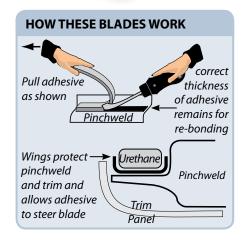
BTB's WK6 range of winged non-scratch Pinchweld Trimming Blades allow easy and safe removal of excess adhesive. They have a special and distinct radius grind cutting edge to the underside extending up the vertical wing on each side which avoids any damage to painted pinchwelds, including the vertical pinchweld

wall, and which leaves the correct thickness of adhesive

for re-bonding.

Part / Width	Blade Image	Specific Applications
WK6-S  ←──20mm──→	The state of the s	This blade is best suited for trimming narrow beads of bonding adhesive.
<b>WK6-M</b>  ←—25mm——	OF THE PROPERTY OF THE PROPERT	This blade covers most pinchweld trimming applications.
<b>WK6-L</b>	THE REPLY OF THE PARTY OF THE P	This blade is best suited to trimming wider beads bonding adhesive.
WK6-SET 4 Blade Set Blades: WK6-S, WK6-M, WK6-L, WK6-40 Accessories: WK7, WKKEY		This pinchweld trimming set will cater for ALL of your adhesive trimming requirements.

# Radius Grind underneath blade extends up the vertical wings to avoid scratching paintwork



# NOTE!

☼ WK6 blades are excellent for removing urethane embedded with shattered glass. ☼ Auto Body repairers can use these for body deadener, hemlock and seam seals.



# Flat Pinchweld Trimming Blades

Part / Width	Blade Image	Application
<b>WK6-15</b> 15 mm	IN THE PARTY OF	Like the winged blades, flat WK6 blades include
<b>WK6-25</b> 25 mm	The state of the s	an underside radius grind. They are good for general trimming applications.
<b>WK6-40</b> 40 mm	Sill to the second seco	The <b>WK6-40</b> blade is great for trimming wide adhesive beads on buses and trains.







All BTB Blades are designed for use in the BTB E-Tool, Air-Tool and Manual Handles.

# **Adhesive Backfill Removal Blades**

#### **Applications**

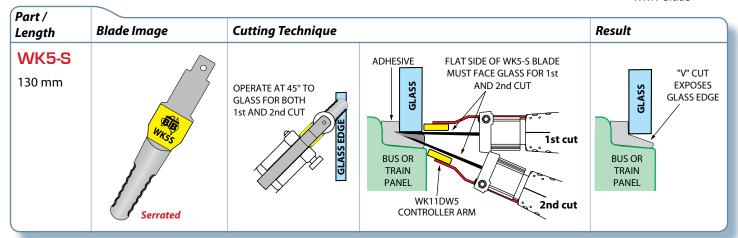
Backfill removal blades are used to quickly remove adhesive backfill from between panel & glass edges and are excellent for buses, trains, RV's, marine and a range of other backfill removal applications.

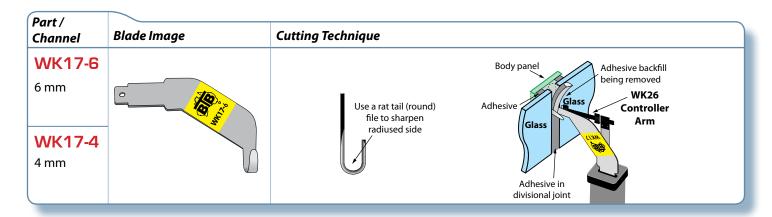




WK5-S Blade

WK17 Blade





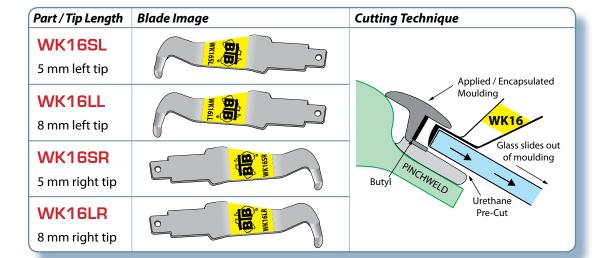
# **Glass & Moulding Separation Blades**

#### **Applications**

The WK16 blade tip is slid between the moulding and glass and pulled along to sever the adhesive from the glass edge. Once released, the glass will slide down and out of the moulding.

BTB recommends use in the WK7 Manual handles but they can

also be used in the BTB air tool or **E-TOOL**.





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😝 See the tool in action at btbtools.com/VideoIntro



# **Technical Information Online**

The BTB Air Power Tool and 12 Volt Battery Powered **E-TOOL** are both supplied with comprehensive User Manuals, including valuable technical information, hints, tips and training video.

The **btbtools.com** website also covers a range of additional technical information for the BTB system and other tools.





BTB's patented adjustable cutting depth control system ensures you can cut with precision and confidence and only cut as deep as required, avoiding unnecessary damage to the pinchweld, blade, mouldings or glass.

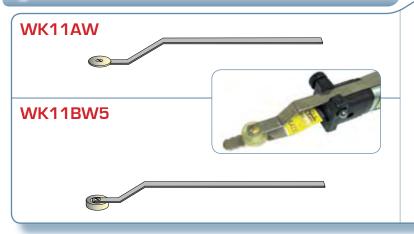


# **CONTROLLER ARM WHEELS** Controller Arms with the THIN 1mm wheel are designed to roll smoothly along uneven (in and out) urethane surfaces. Controller Arms with the **THICK** nylon wheel are designed to roll

along A-pillar trim, soft

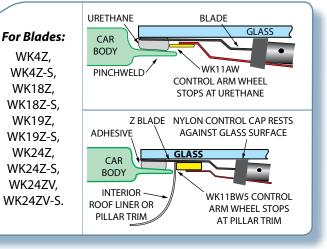
headliner or vehicle body panel.

# Controller Arms For 'Z' Blades

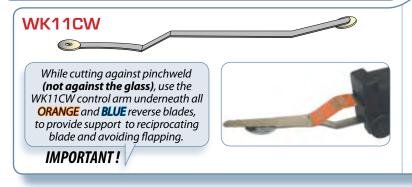


WK4Z, WK4Z-S. WK18Z. WK18Z-S. WK19Z. WK19Z-S, WK24Z, WK24Z-S, WK24ZV,

WK24ZV-S.

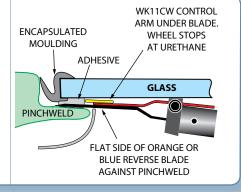


# Controller Arm For Reverse Blades



For Blades: Long end for: WK24ZR-S, WK24ZVR-S, WK24R-S.

Short end for: WK4ZR-S, WK4ZVR-S, WK4R-S.

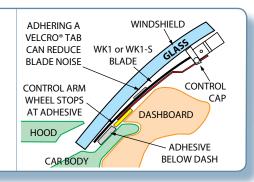


# Controller Arm For Long Blades



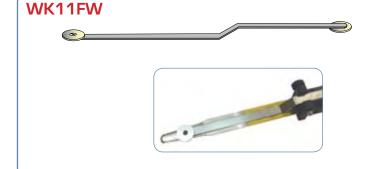
For Blades:

WK1, WK1-S





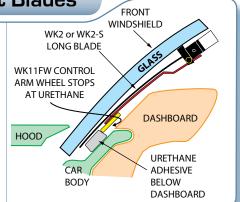
# Controller Arm For Mid-Length Straight & Bent Blades



#### For Blades:

Long end for: WK2, WK2-S, WK2V-S, WK24, WK24-S.

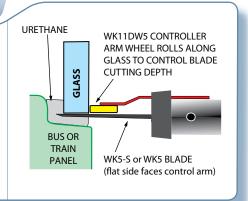
Short end for: WK3, WK3-S, WK4, WK4-S.



# Controller Arm For Short Straight Blades



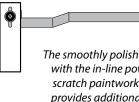
For Blades: WK5, WK5-S.



# Paint Protector For Powered Cold Knife (PCK) Blades

#### WK11PP

Includes 2 x spare protection strips



The smoothly polished PCK blades combined with the in-line power tool stroke, will not scratch paintwork. However the WK11PP provides additional paintwork protection and stops blade hitting corner regions.

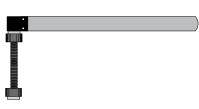
#### For Blades:

WK27 range, WK28 range, WK29 range, WK30 range.



# Controller Arm For Backfill Removal Blades

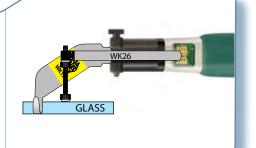




#### For Blades:

WK17-6,

WK17-4.





# **Tool Kit Accessories**

#### WKGA KIT ACCESSORY PACK

All items below are in the WKGA kit and available separately. The WKGA kit is included with every BTB power tool.

#### **WKKEY**

4mm Allen Key



# **SPB34-5**

Saw Guide



#### **WK100B**

Oil Bottle with Oil



#### SPB33F

Flat Nose Grub Screw



for use with hack saw blade

24 Teeth/Inch Hacksaw Blade



#### **HACKSAW BLADES - PACKS OF 5**

Part	Teeth / Inch
WK610	18
WK620	24
WK630	32



#### **TOOL KIT PACKAGING**

#### **WKTB**

Vinyl Tool Roll Only



#### **WKBX**

Sturdy Plastic Tool Kit Box Only



#### **MANUAL HANDLES (for all blades)**

#### WK7

Manual Blade Handle



#### WK7L

Manual Blade Double Handle



#### KIT COMPONENTS

#### WK20

Plastic Paddle/Lever Tool



#### WK8DSM

Diamond Grit Blade Sharpening Stone



WK11VEL Velcro® Self
Adhesive Round Pads - Pkt 25



#### WK9

Cutting Lubricant Spray Bottle with Adjustable Nozzle



#### WK9B

Cutting Lubricant Concentrate Bottle for reserve supply



#### TRAINING MATERIAL

WK12DVD Intro & Auto Glass Removal Training DVD



Training information and videos are also available at: **btbtools.com/VideoIntro** 

# CAT-UME BTB E-Tool User Manual



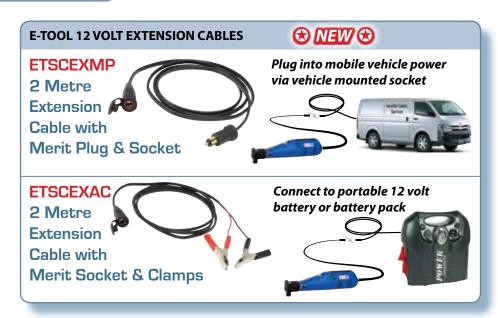
# CAT-UMA BTB Air-Tool User Manual



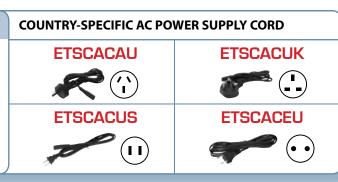


# **E-TOOL** Accessories





# E-TOOL BATTERY CHARGER AND POWER SUPPLY CORDS ETSCAC Battery Smart Charger Includes an AC power supply cord. Please specify your preferred country-specific power supply cord when ordering. NOTE: #ETSCAC is used to charge ETS12B5, not ETSB5.



# **E-TOOL** & AIR TOOL Spare Parts

# NYLON CONTROLLER CAP PARTS (BOTH POWER TOOLS) SPB34K Nylon Controller Cap Assembly SPB32 Controller Cap Screw SPB34JK Controller Cap Jaw Set For other Air Tool spare parts see the WK10HD User Manual. Other E-Tool spare parts are not available for repairs by owner.

# Servicing and Repairs

For **ETOOL** and WK10HD servicing and repairs please contact your BTB supplier.



# **BTB AUTO GLASS & BODY SHOP TOOLS**

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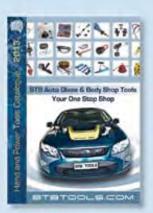
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